

INNOVATIVE FULLERENOL - HYDROGELS BASED NANOMATERIALS FOR HEALTH DIAGNOSTIC AND CARE APPLICATIONS

Acronym: **FULSENS-GEL**

Web site: <https://www.fulsens-gel.ro/en/>

Coordinator: National Institute for R&D in Chemistry & Petrochemistry – ICECHIM, Bucharest, Romania



Project director: Dr. ANA-MARIA GURBAN

Duration: June 2022 – December 2024 (30 months)

Total Requested Budget: 452.400 EURO

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NATIONAL INSTITUTE FOR RESEARCH AND DEVELOPMENT IN CHEMISTRY & PETROCHEMISTRY



- Is one of the major research entities in Romania, being involved in all fields of chemistry.
- Established in 1950 by the Decision of the Council of Ministers no. **604/1950** being oriented mainly on applied research for new products and technologies.

Applied research for the development of new products and technologies in:

- ✓ Capitalization of bioresources;
- ✓ Nanoscience and nanomaterials;
- ✓ Environmental protection and sustainable management of resources;
- ✓ Increasing the competitiveness of industrial products;
- ✓ Refurbishment and revitalization of the Romanian chemical and petrochemical industry;
- ✓ Recovery, recycling and recovery of by-products.

DIRECTIONS

- ❖ **BIOTECHNOLOGIES, BIORESOURCES AND BIOPRODUCTS FOR BIOECONOMY**
- ❖ **SMART POLYMERIC MATERIALS AND NANOMATERIALS**
- ❖ **NEW AND EMERGING TECHNOLOGIES**

CONSORTIUM



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Dr. Pablo FANJUL BOLADO (pablo.fanjul@metrohm.com)



Partner 4: ChimGrup SRL, Bihor, Romania

Eng. Mihai MITREA (mihai.mitrea@eeg.ro)



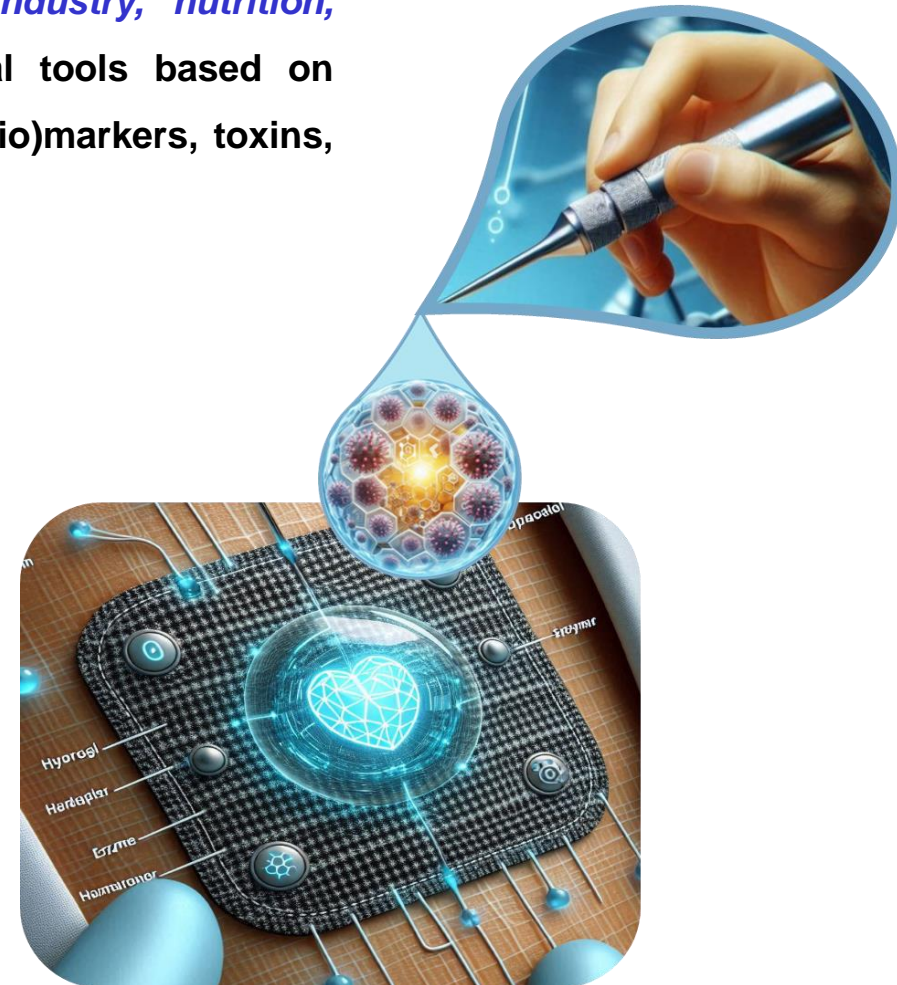


The **FULSENS-GEL** project consisted in the development of an *innovative nanomaterial*, based on combination of the elastic, flexible and resistant *crosslinked hydrated polymer network* with functional polyhydroxylated derivatives of fullerene, *Fullerenols (FL)*, resulting a *new conductive hydrogel with tunable network structures, active surface and improved electrochemical, mechanical and optical properties for sensing applications*.

FULSENS-GEL project **addresses** the needs for *safety in healthcare, food industry, nutrition, agriculture and the environment*, through developing miniaturized bioanalytical tools based on innovative functional nanomaterials for the rapid and accurate determination of (bio)markers, toxins, drugs residues, pollutants, etc.

PROJECT OBJECTIVES

- ❑ To develop new Fullerenol - Hydrogel nanomaterials with better functionality, mechanical, electrochemical and optical performances;
- ❑ To design and optimize (bio)sensitive FL-Hydrogels with higher stability, selectivity and sensitivity;
- ❑ To design and develop a highly sensitive, selective and flexible wearable multiplex patch, based on the novel material, for rapid and efficient screening of biological and physiological parameters (e.g. glucose, lactate, cortisol, chloride ions and pH);
- ❑ To evaluate and demonstrate the multiplex sensor patch performances for biophysiochemical analytes determination.

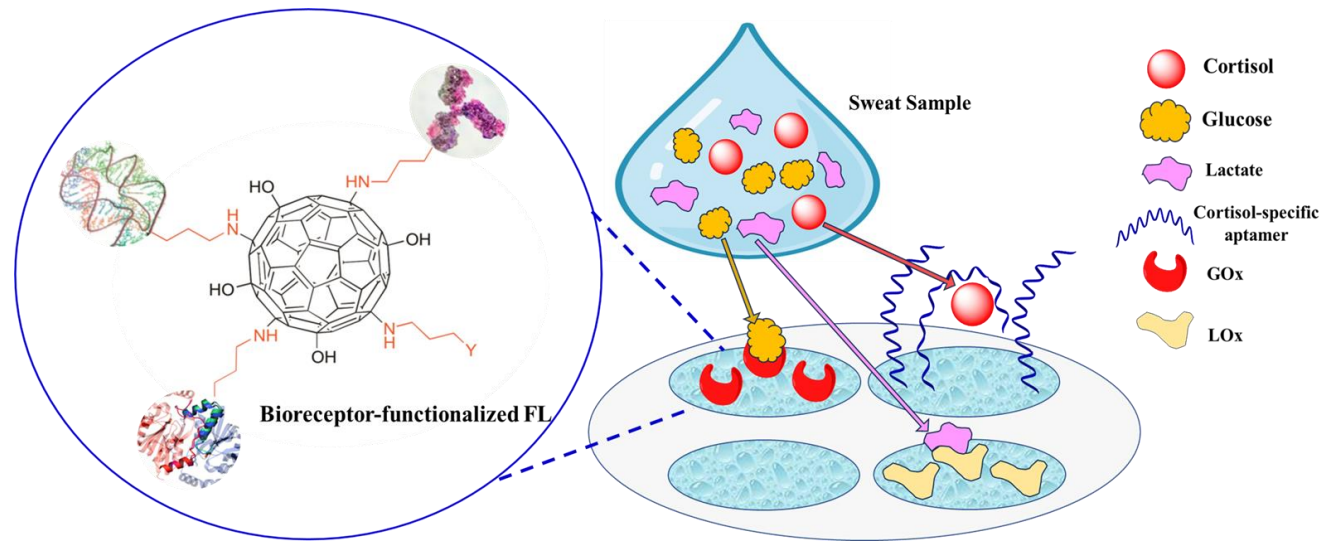


FROM WHERE FULSENS-GEL STARTED

STARTED WITH A SIMPLE IDEA

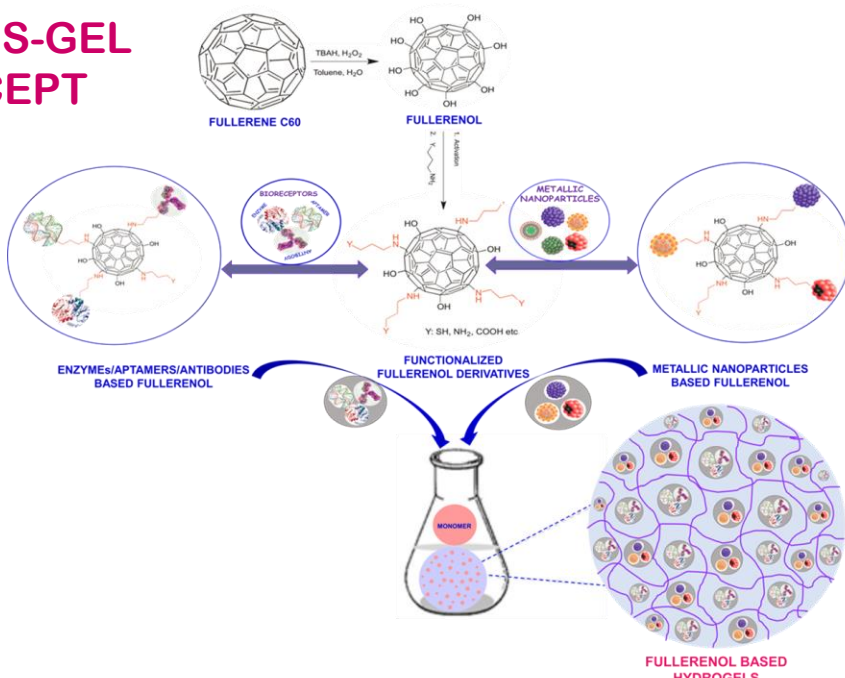
❑ How can be quickly and accurately detect certain essential markers, without the need for bulky equipment and complicated laboratories?

NANOTECHNOLOGY

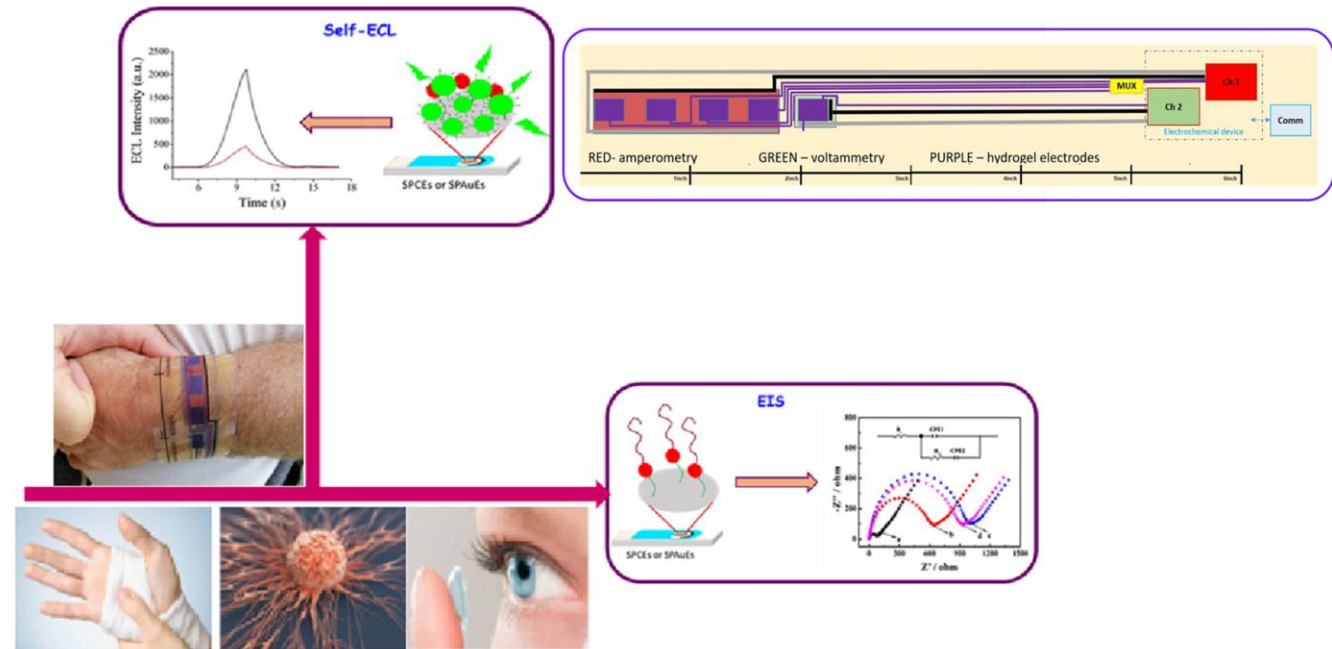


FROM LABORATORY

FULSENS-GEL CONCEPT



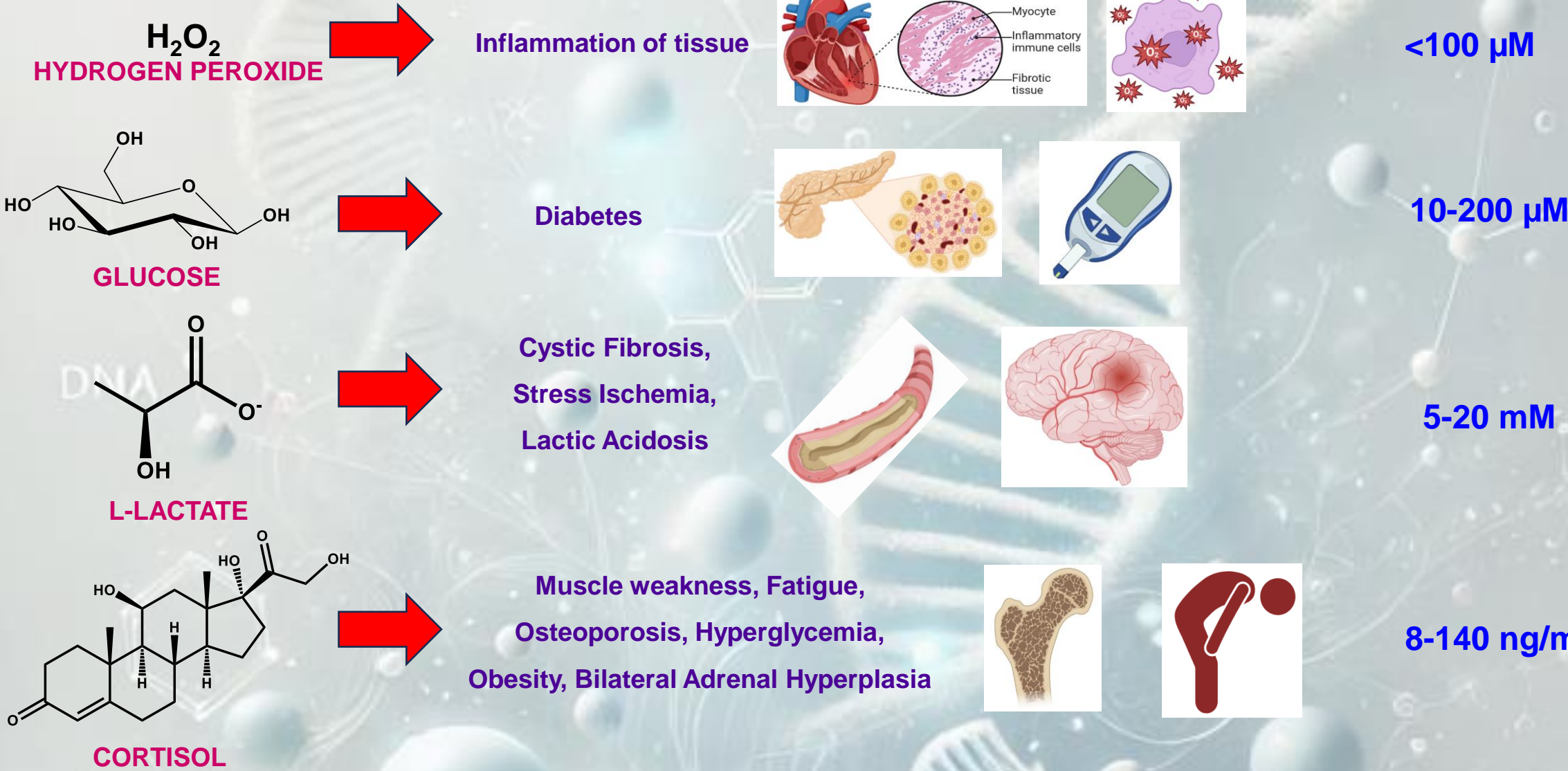
TO REAL LIFE APPLICATIONS IN FIELD/ ON SITE



CLINICAL BIOMARKERS FROM SWEAT

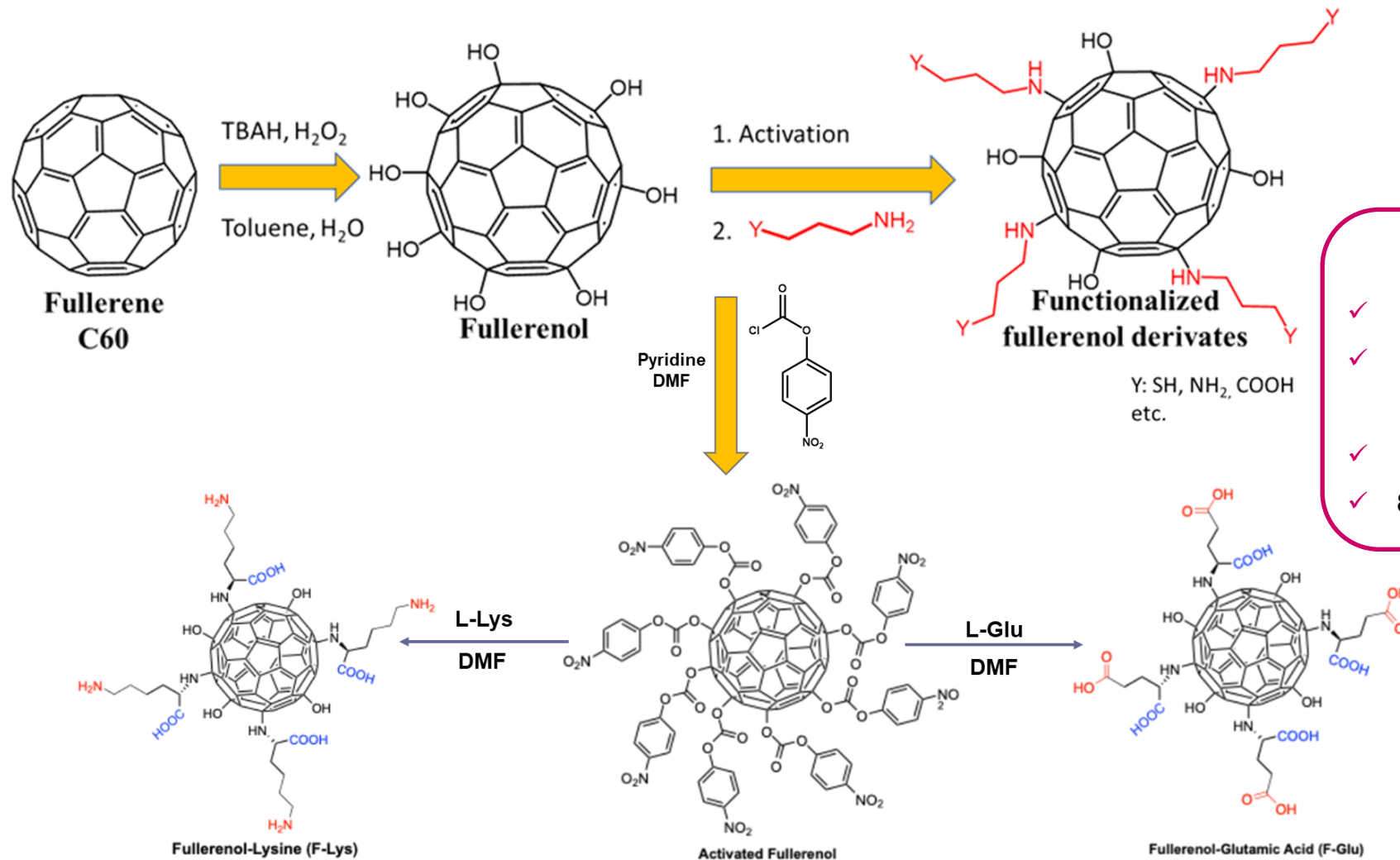
RELATED HUMAN CONDITION MONITORING

Relative Content in Sweat



SYNTHESIS OF NANOMATERIAL- FULLERENOL

Hydroxylation of fullerenes in a mixture of NaOH, H₂O₂ and tetrabutyl ammonium hydroxide in toluene ► **ACTIVATED FULLERENOL**

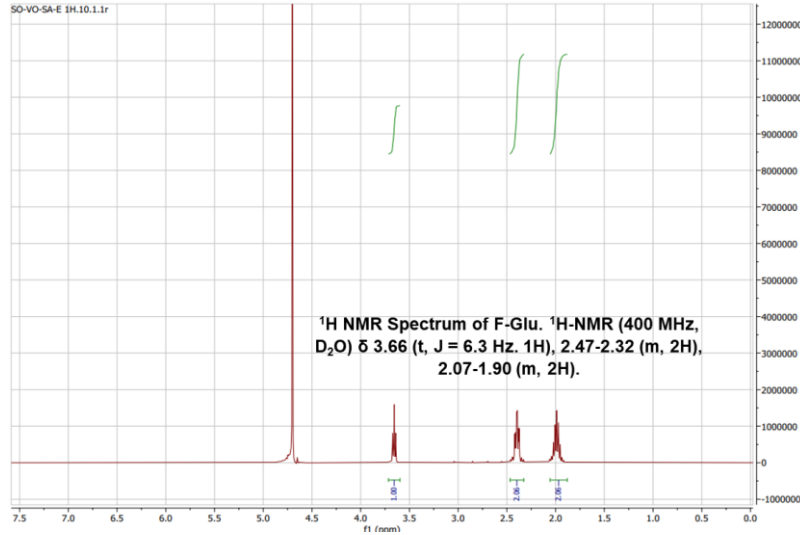


FORMATION OF ACTIVATED FL

- ✓ FL formation increases solubility in polar solvents
- ✓ FL activation confirmed by the presence of broad peak around 3500 cm⁻¹ corresponding to the -OH
- ✓ Modular and easy synthesis in three steps.
- ✓ 8-12 AA/fullerenol



STRUCTURAL CHARACTERISATION OF FULLERENOL (FL)

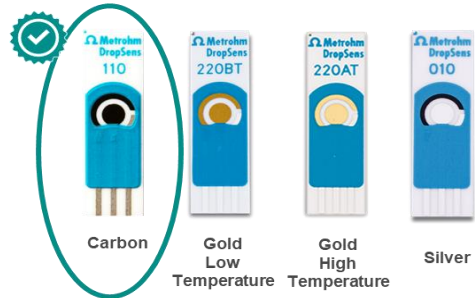


- Synthesis of fullerenol starting from commercial fullerene C-60;
- Characterization of FL using ¹H, ¹³C NMR and FTIR spectroscopy;
- Activation of FL confirmed by the presence of aromatic doublets at 6.9 and 8.1 ppm in ¹H NMR spectroscopy;
- Degree of functionalization determined by elemental analysis;
- Synthesis of Lysine and Glutamic acid functionalized - FL derivatives (FL-Lys and FL-Glu);
- Overall yield synthesis of FL-Glu was 52% and for FL-Lys about 45%, respectively;
- The degree of substitutions was 8 for FL-Glu and 9 for FL-Lys (calculated based on the integration value of internal standard -DMF in ¹H NMR spectra).



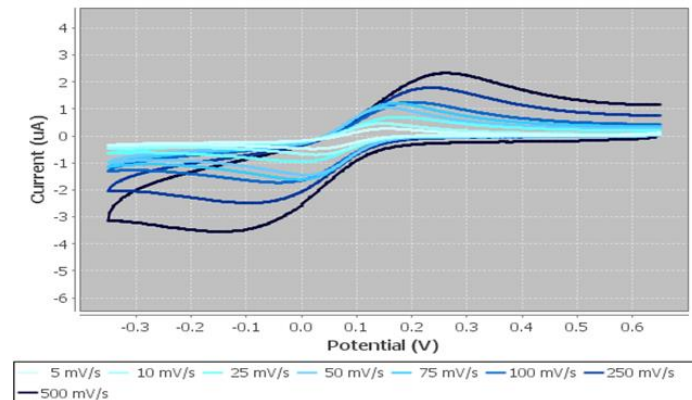
SELECTION OF THE ELECTRODE MATERIAL

Surface material selection

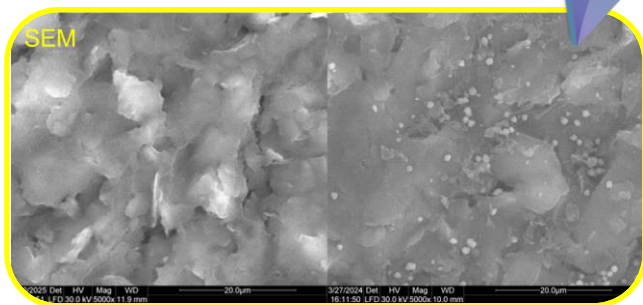
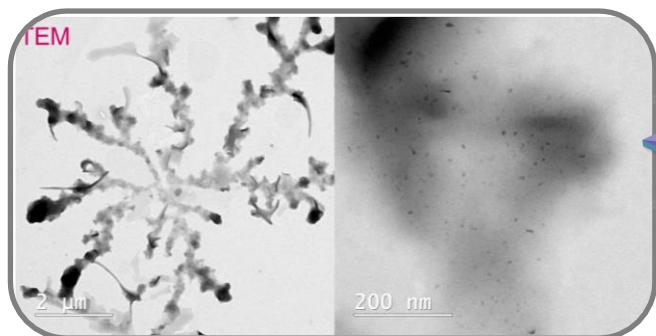
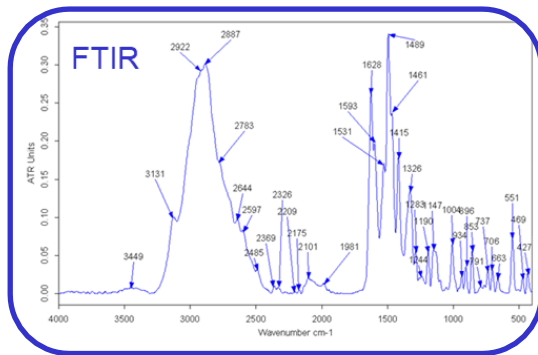


Electrode	Electroactive area
Carbon	0.9868cm ²
Gold High temperature	0.0067 cm ²
Gold Low temperature	0.0300 cm ²
Silver	----

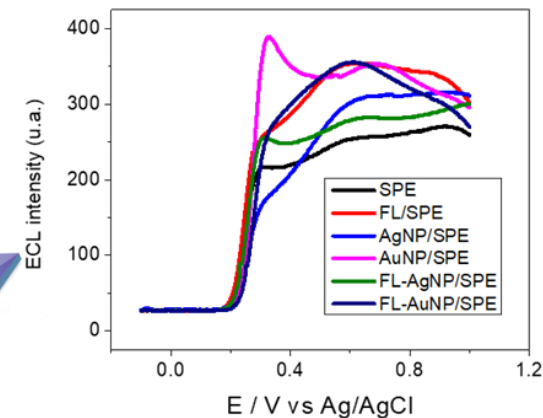
Carbon electrode



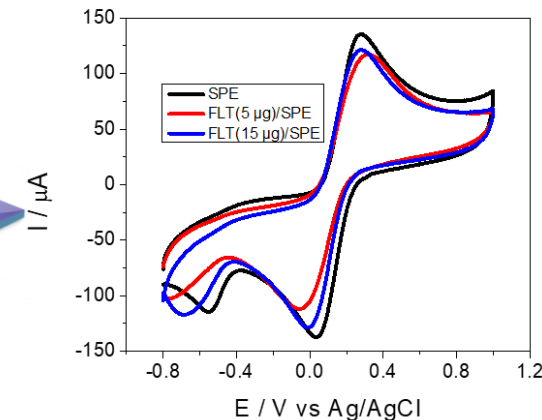
OPTO-ELECTROCHEMICAL CHARACTERISATION OF FULLERENOL BASED SPEs



ECL characterization of FL



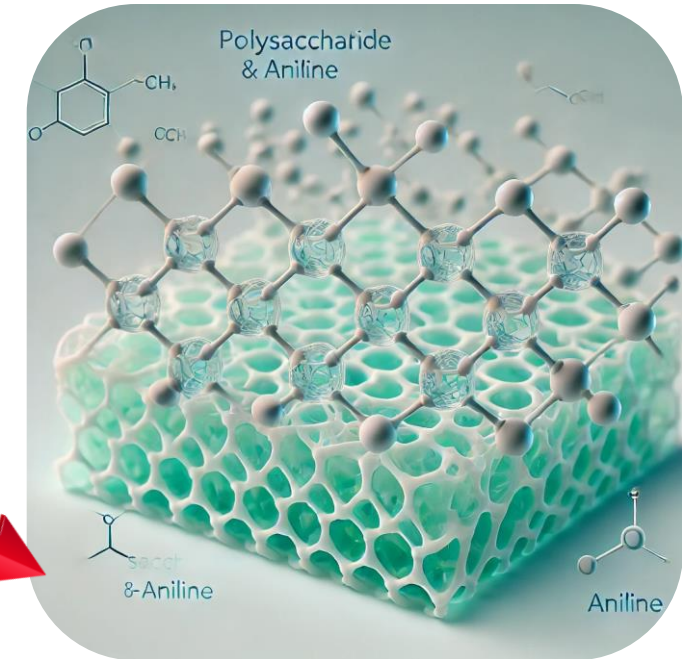
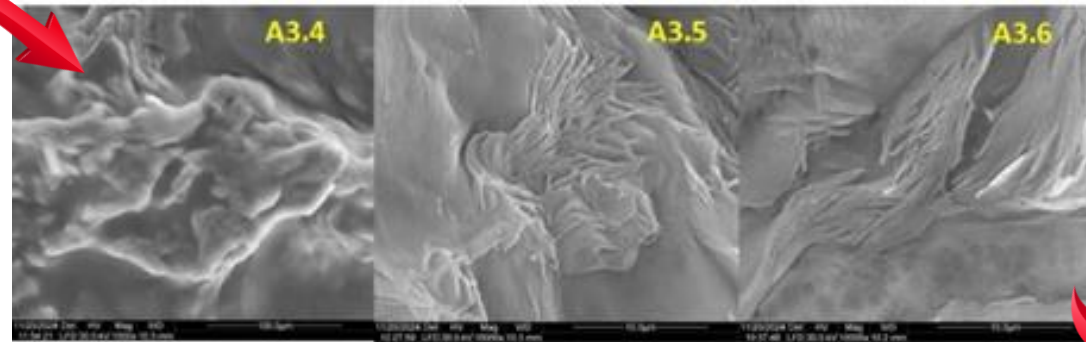
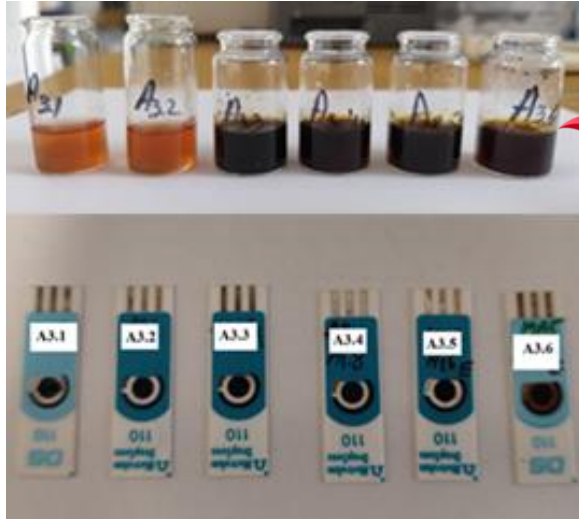
Cyclic Voltammetry



FULLERENOL – POLYHYDROXYLATED FULLERENE

- High solubility in water and polar solvents;
- Facilitates the electron transfer between the analyte and the sensor surface
- Large active surface area of FL increases the sensitivity for analyte detection
- Electron acceptor ► suitable for sensing applications.

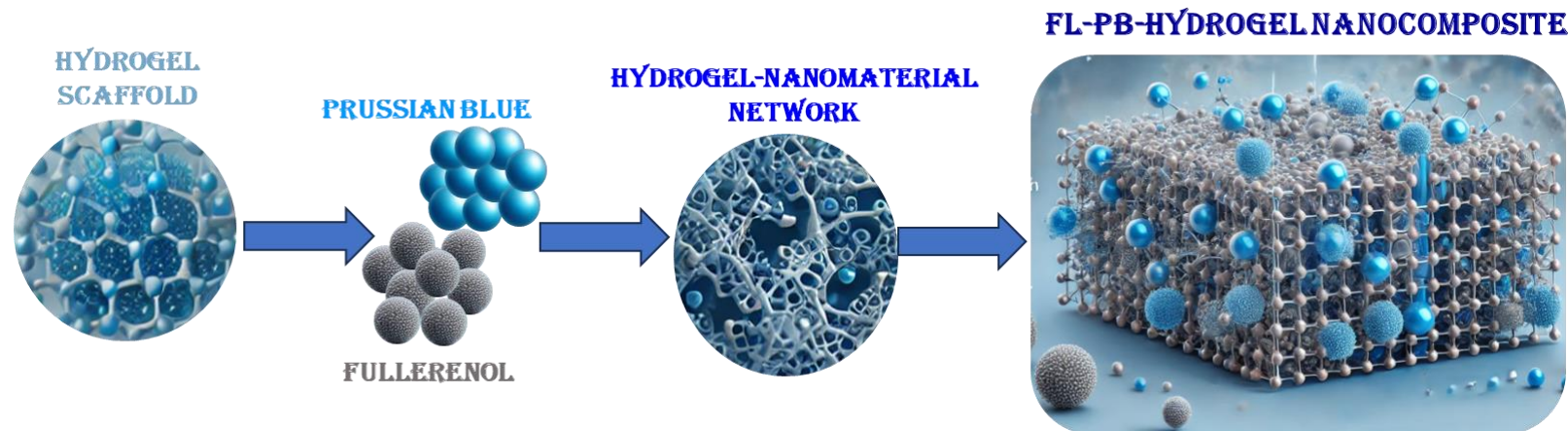
In-situ polymerization of aniline in the microporous biopolymer support ► **BIOPOLYMER-POLYANILINE COMPOSITE FILMS**



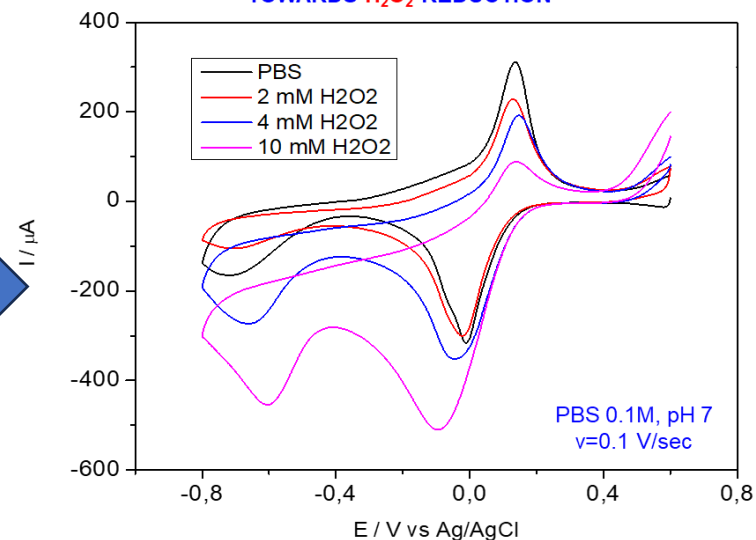
HYDROGELS - crosslinked hydrophilic polymer

- Higher water content provides biocatalysis conditions close to homogenous catalysis;
- Provides selective permeability.
- Allows encapsulation of nanomaterials, bioreceptors, drugs, etc.
- Polysaccharide-polyaniline biopolymer based composites represent stable film-forming materials.

DEVELOPMENT OF INNOVATIVE FULLERENOL-HYDROGEL BASED SENSORS



ELECTROCATALYTIC ACTIVITY OF FL-PRUSSIAN BLUE-HYDROGEL TOWARDS H_2O_2 REDUCTION



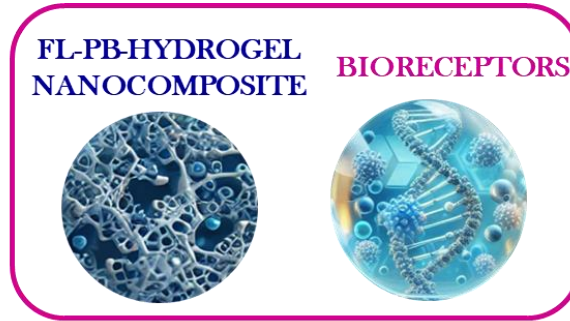
AMPEROMETRIC DETECTION OF H_2O_2 USING NANOCOMPOSITE BASED SENSORS

SPE	Linear range (μM)	Specific sensitivity ($mA \cdot M^{-1} \cdot cm^{-2}$)	Detection limit (μM)
SWCNT-PtNP	71-1890	137.58	2.5
FL-PB	8-243	57.14	6.3
FL-PB-HG	8-833	177.86	2

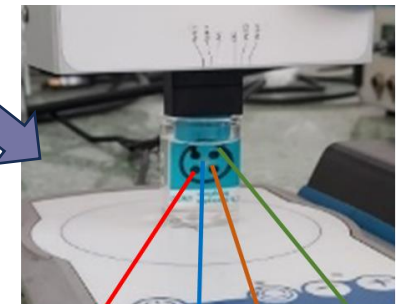
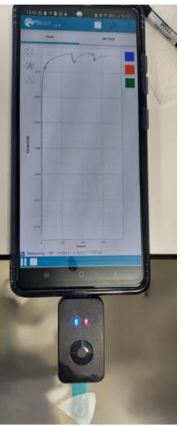
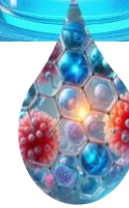
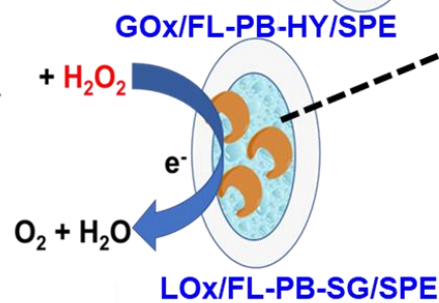
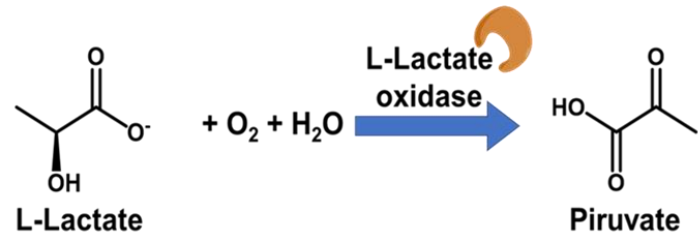
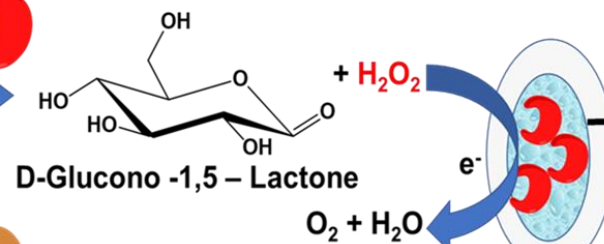
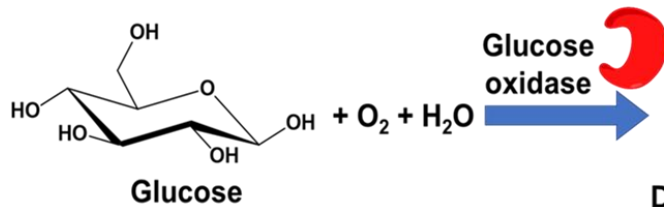
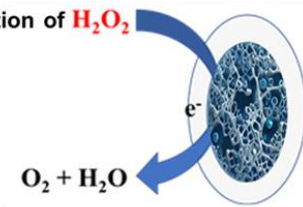
ADVANTAGES OF FL-PB-HYDROGEL NANOCOMPOSITE

- ✓ Improved electrocatalytic properties for H_2O_2 detection;
- ✓ Synergistic effect of Fullerenol, Prussian Blue and Agarose-based Hydrogel;
- ✓ Direct reduction of H_2O_2 at low potential values (0.04 V vs. $Ag/AgCl$);
- ✓ High sensitivity by facilitating the electron transfer between the analyte and SPE surface;
- ✓ High surface-to-volume ratio and high electric conductivity of the novel nanomaterials led to good analytical performances.

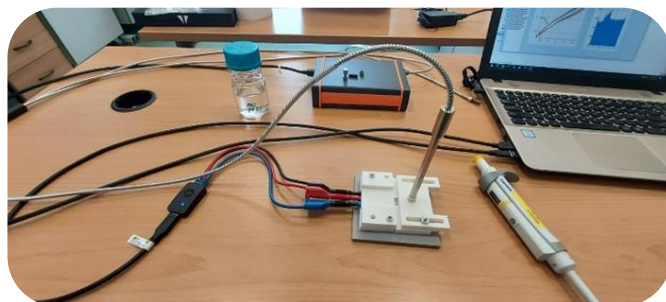
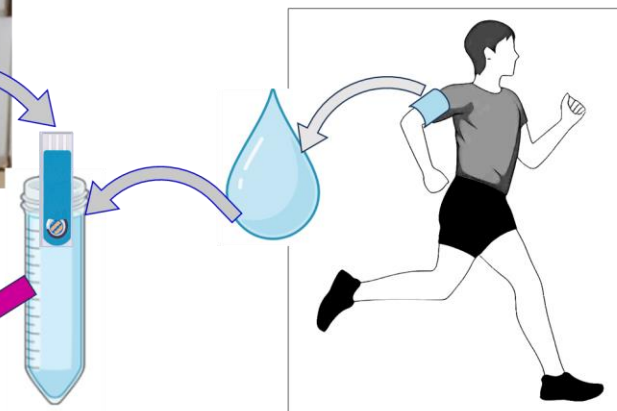
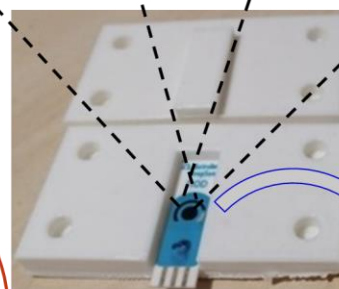
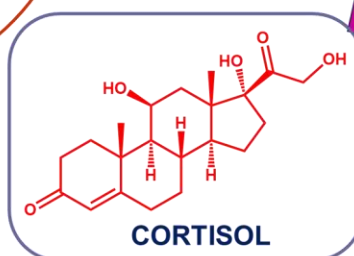
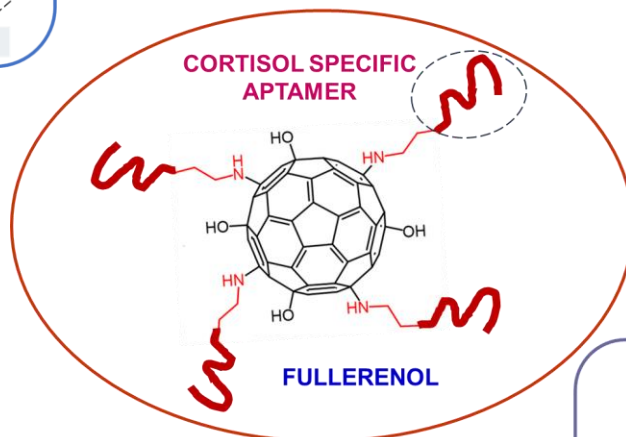
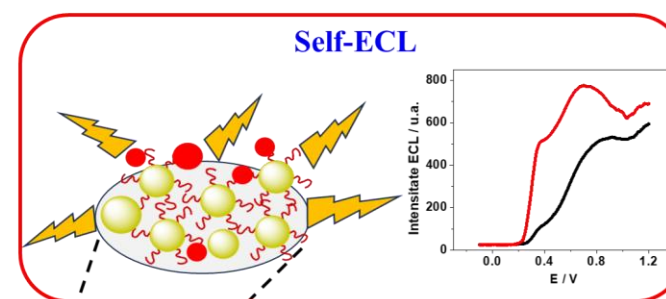
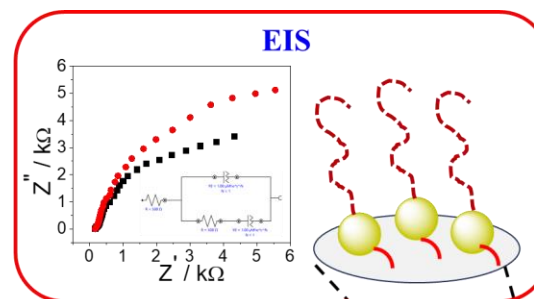
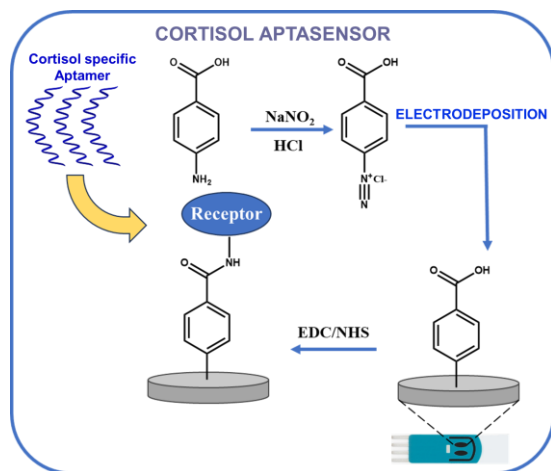
DEVELOPMENT OF MULTISENSING ELECTROCHEMICAL PLATFORM FOR CLINICAL BIOMARKERS DETECTION



Electrochemical detection of H_2O_2



1. FL-PB/SPE
2. Apt-FL-PB/SPE
3. GOx-FL-PB /SPE
4. LOx-FL-PB/SPE



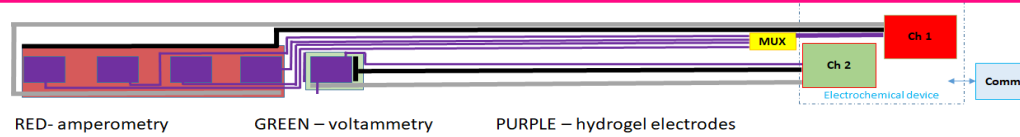
EIS: 1 mM $\text{Fe}(\text{CN})_6^{4-}/\text{Fe}(\text{CN})_6^{3-}$ in KCl 0.1 M

ECL: 0.1 mM luminol + 10 mM H_2O_2 , in PBS pH 7.4

▪ Cortisol Incubation- 30 min

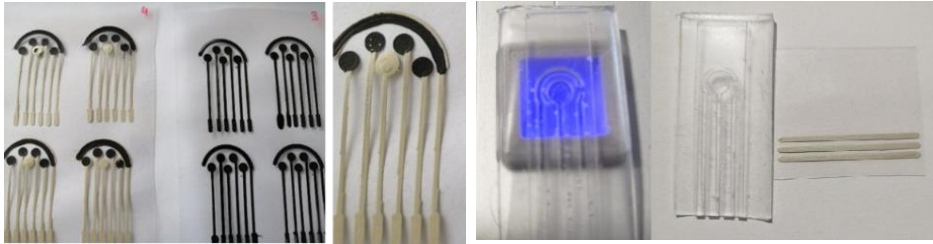
DESIGN AND DEVELOPMENT OF THE FLEXIBLE, WEARABLE FL-HYDROGELS MULTIPLEX PATCHES FOR RAPID AND EFFICIENT HEALTH STATUS SCREENING

EEG ECO ENGINEERING GROUP



INITIAL CONCEPT OF WEARABLE SENSOR DESIGNED BY CHIMGRUP

MULTI-WORKING SPEs SETUP

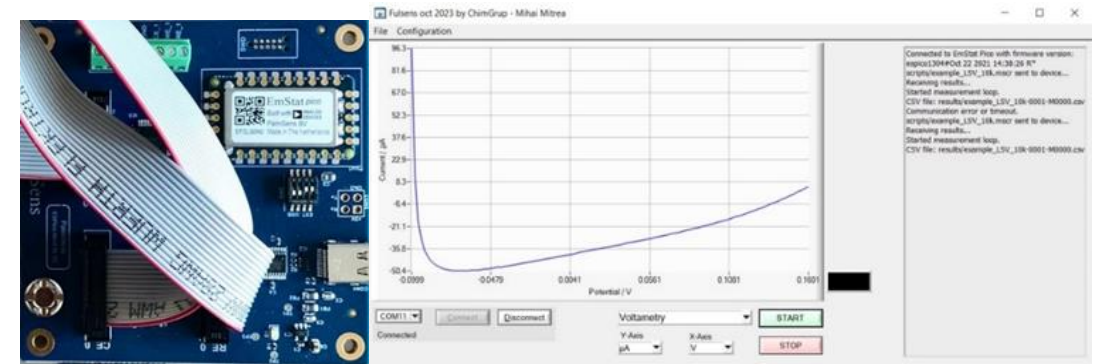


- ❖ Prototype sensor with 4 working electrodes (2D-print on PVC/paper)
- ❖ Prototyping elastomer mold for one WE
- ❖ Mold of microfluidic devices from PDMS (elastomer) – 3D-PRINT
- ❖ Absorbent layer (textile, filter paper - diffusion of 25-50 μ L PBS)

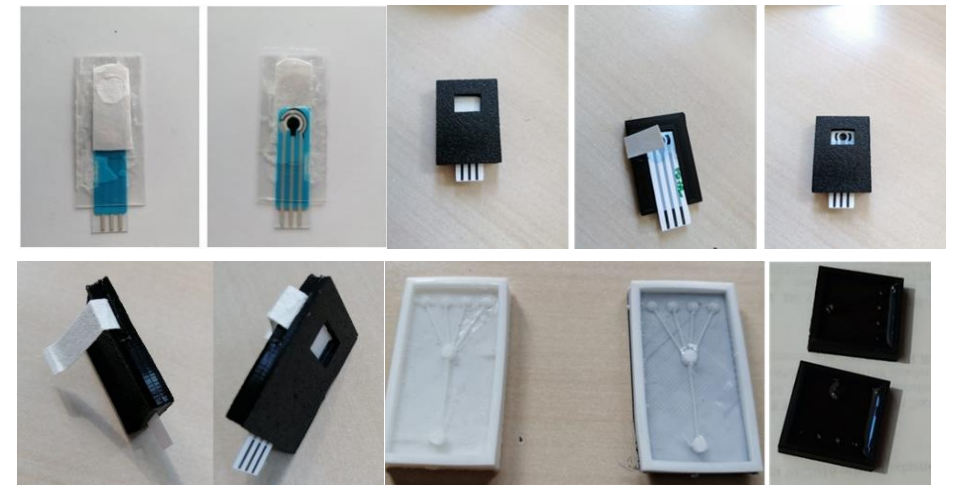
INTEGRATION OF MICROFLUIDIC DEVICE CONTAINING SPE INTO A MINIATURIZED CONFIGURATION



16-CHANNEL MULTIPLEXER CONFIGURATION AND MEASUREMENT PANEL IN THE SOFTWARE APPLICATION



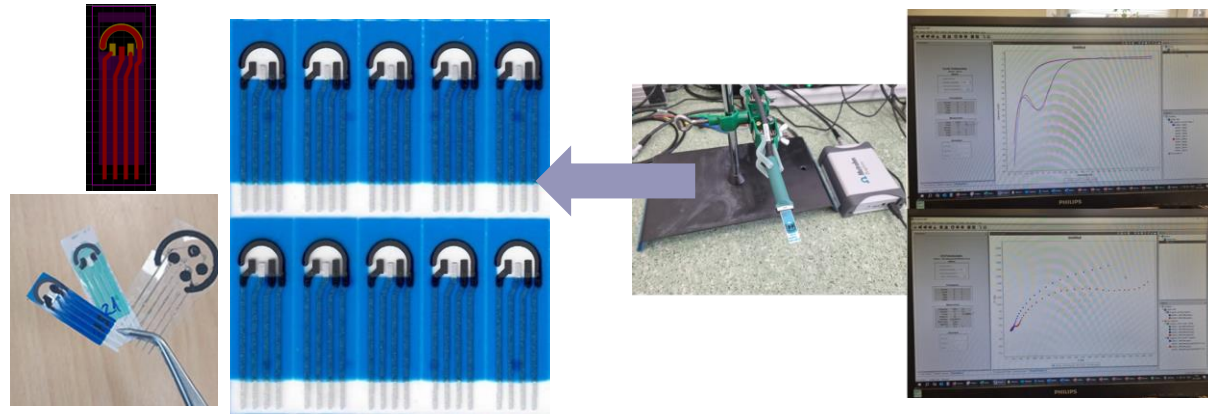
INITIAL DESIGN OF MICROFLUIDIC ELEMENTS



DESIGN AND DEVELOPMENT OF THE FLEXIBLE, WEARABLE FL-HYDROGELS

MULTIPLEX PATCHES FOR RAPID AND EFFICIENT HEALTH STATUS SCREENING

FINAL OPTIMIZED CONFIGURATION OF MULTI-SENSING SPEs



WEARABLE PATCH CONFIGURATIONS FOR MEASURING WITH COMBINED 2WEs SETUP

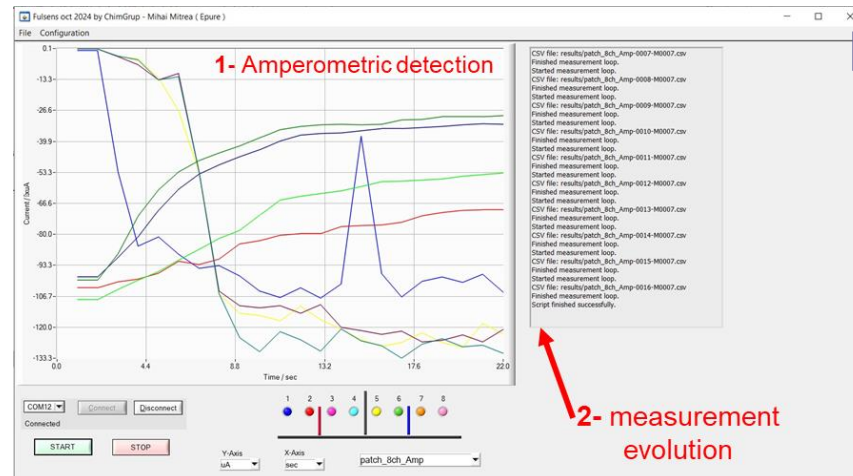
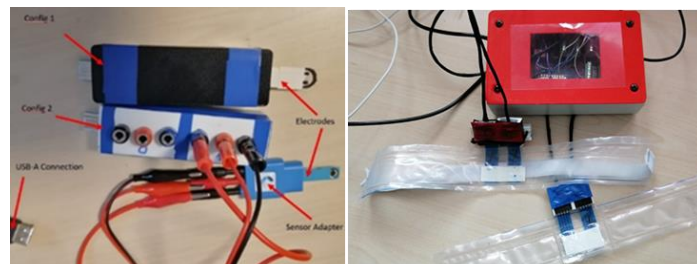


INITIAL MEASUREMENTS ON 4 CHANNELS - SPORT CONFIGURATION CARRIED OUT WITH WEARABLE MULTISENSORS



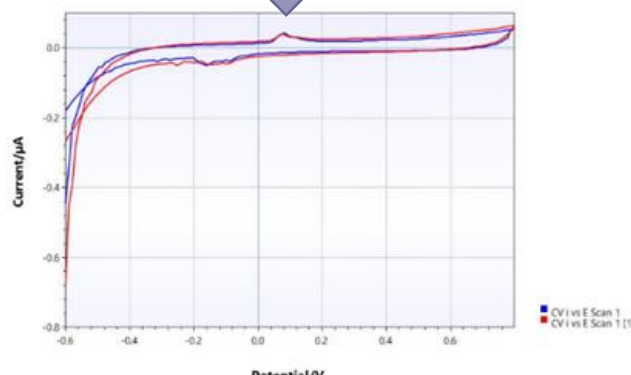
DESIGN AND DEVELOPMENT OF FUNCTIONAL HARDWARE MODULES TO BE IMPLEMENTED INTO A MULTICHANNEL WEARABLE CONFIGURATION

BI-POTENTIOSTAT WITH FIRMWARE EMSTAT PICO ELECTROCHEMICAL DETECTORS WITH 2 CHANNELS



SOFTWARE PACKAGE

- ✓ C (embedded) for microcontrollers;
- ✓ LabWindows/CVI to provide the GUI and analog and digital measurements from the sensors.
- ✓ Measuring device integrates ARM CORTEX-m3 microcontrollers (Cypress-PSOC 5, ADuCM355-PICO, STM32F103) functionalized with embedded programs in Keil C allowing signal monitoring using platforms with low-cost.



SIGNALS ACQUIRED WITH BI-POTENTIOSTAT

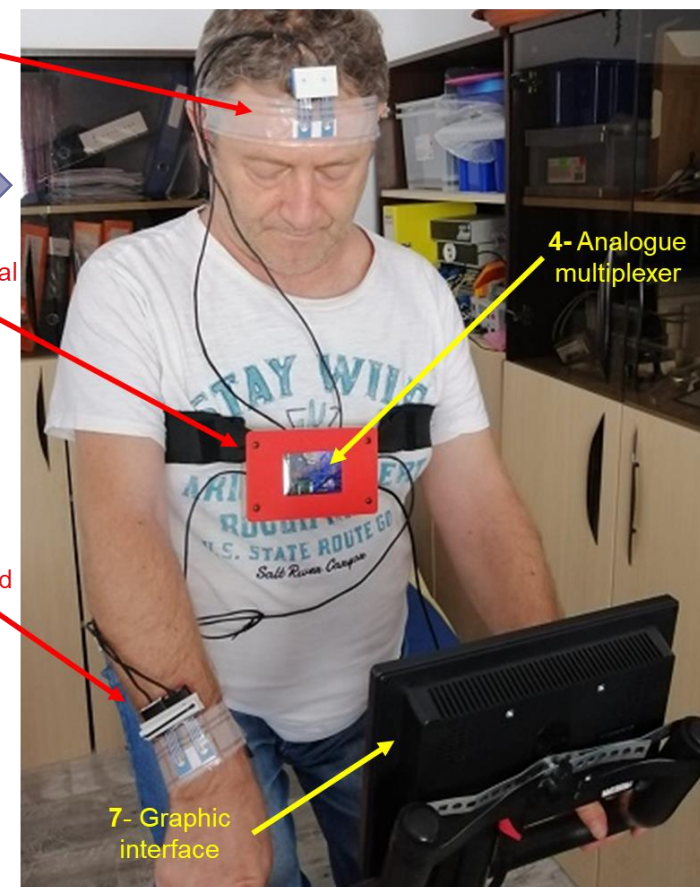
5- Forehead electrodes

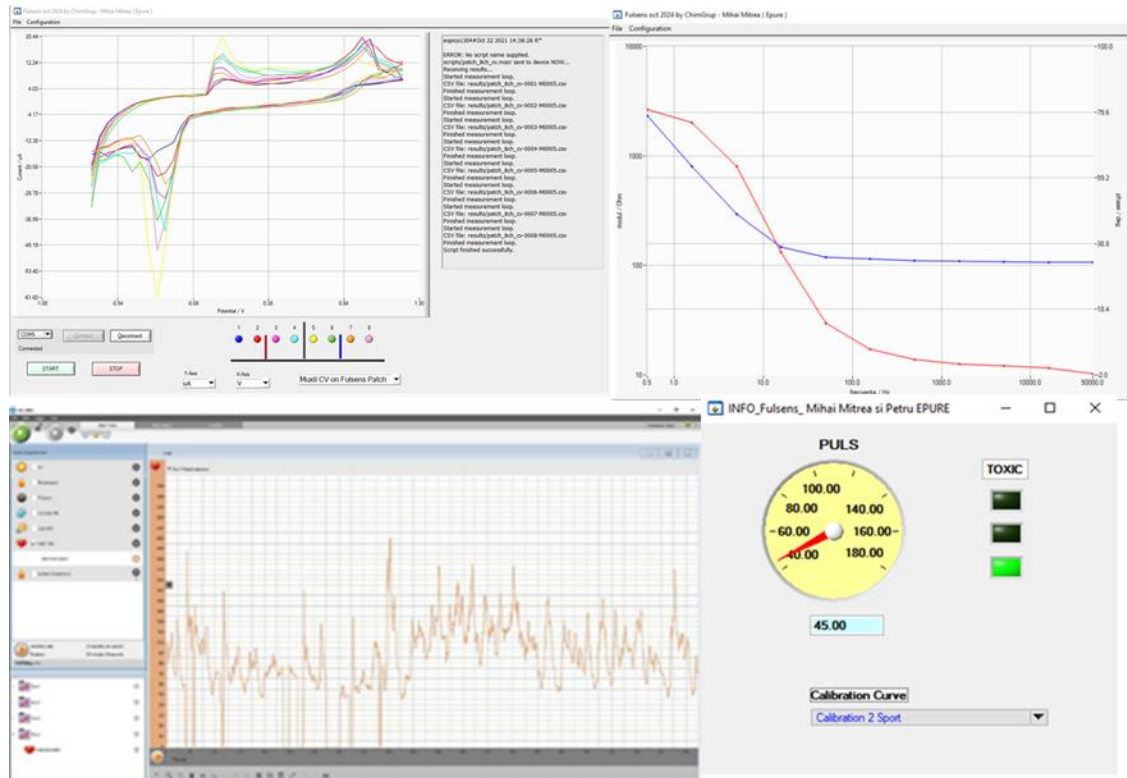
3- Electrochemical module

6- Hand mounted electrodes

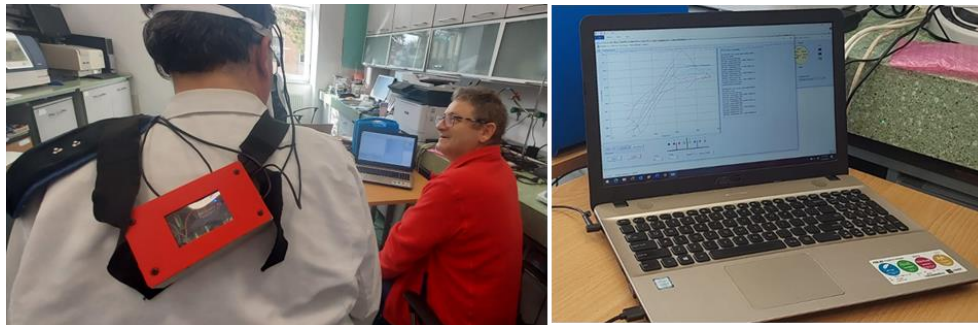
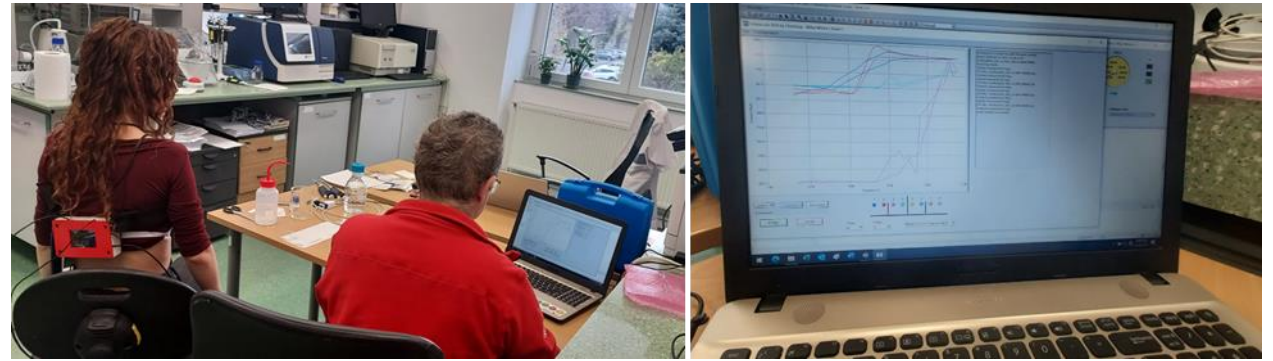
4- Analogue multiplexer

7- Graphic interface



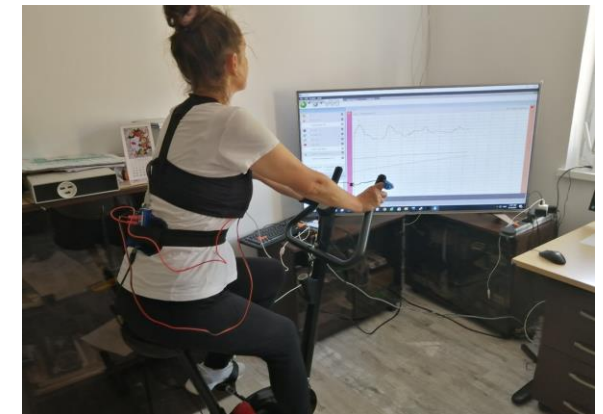


- ❑ Cyclic Voltammetry technique on combined setup device
- ❑ Impedance technique on combined setup device
- ❑ Chronoamperometry on combined setup device
- ❑ Capable of sequentially measuring on up to 16 channels
- ❑ Ready to implement calibration curves



ADVANTAGES

- FLEXIBILITY
- OPEN TO DEVELOPMENT
- CONCEIVED FOR PERFORMANCE
- RELIABLE

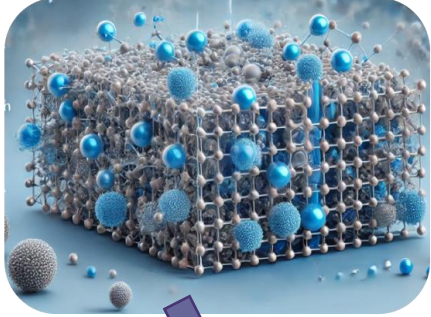


TO WHERE **FULSENS-GEL** ENDED

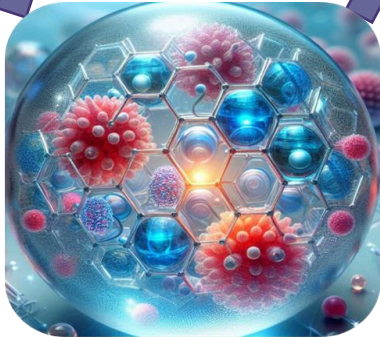
FULSENS-GEL explored, tested and optimized functional nanomaterials, managing to transform this concept into a real solution.

*A MULTISENSORY WEARABLE PATCH, CAPABLE OF MONITORING CERTAIN
ESSENTIAL PARAMETERS IN REAL TIME*

FL-PB-BASED NANOMATERIAL



**WHAT WE HAVE ACHIEVED SO FAR
IS JUST THE BEGINNING!**



FL-BASED BIOSENSITIVE NANOMATERIAL

NOW IS A REALITY WITHIN REACH

A flexible, portable and efficient device that paves the way for a new era of advanced multi-sensing detection.





FULSENS-GEL INNOVATION

Design and development of a multiplex, flexible, wearable and portable patch, based on the new electroconductive Fullerenol-Hydrogel material functionalized with specific bioreceptors, enzymes/aptamers for the simultaneous, sensitive and selective detection of clinically important analytes (glucose, lactate, cortisol, hydrogen peroxide, chloride ions and pH) from non-invasive biological fluids (sweat).

- ❑ Development of a new nanocomposite materials with tunable network structure, active surface and improved electrochemical, mechanical and optical properties, by combination of elastic, resistant and flexible Hydrogels with functionalized Fullerenol (FL)-based nanomaterials;
- ❑ Development of innovative bio-sensitive nanomaterials by incorporation of specific bioreceptors into FL-conductive nanostructures;
- ❑ Development of highly sensitive, selective and reproducible electrochemical sensors based on FL-Hydrogel nanomaterials;
- ❑ Development of a multi-sensing electrochemical platform with unique characteristics and diverse functionalities for simultaneous detection of specific biomarkers (glucose, lactate, H_2O_2 , etc);
- ❑ The multisensing platform was characterized and optimized for electrochemical detection of clinically relevant analytes, as well as for optical detection by electrochemiluminescence of cortisol using specific aptasensor.



THESE FLEXIBLE AND PORTABLE MULTISENSORY BIOANALYTICAL PLATFORMS CAN BE USED FOR DETECTION OF A NUMBER OF OTHER IMPORTANT COMPOUNDS IN FOOD, ENVIRONMENT OR OF CLINICAL IMPORTANCE, SUCH AS DRUG RESIDUES, HORMONES, PESTICIDES, etc., ENABLING THE CONTROL AND MONITORING OF QUALITY OF LIFE

IMPACT AND RELEVANCE



FULSENS-GEL PROJECT SIGNIFICANTLY CONTRIBUTES TO IMPROVING THE QUALITY OF LIFE AND ADVANCING FUNCTIONAL MATERIALS FOR DETECTION APPLICATIONS, OFFERING INNOVATIVE SOLUTIONS TO CURRENT SCIENTIFIC AND SOCIO-ECONOMIC CHALLENGES.

The major impact of the **FULSENS-GEL** project is the development of an innovative nanocomposite material based on the combination of elastic, resistant and flexible hydrogels with functionalized **Fullerenol (FL)** nanomaterial, obtaining new conductive network structures, with active surface and improved electrocatalytic, optical and mechanical properties.

SCIENTIFIC COMMUNITY

By incorporating **biomolecules/bioreceptors** into such conductive nanostructures, unique characteristics and diverse functionalities were obtained, which can be exploited for different very promising application areas, such as:

- ☐ wearable and flexible sensors;
- ☐ point-of-care sensors for clinical diagnosis;
- ☐ food quality control
- ☐ environmental monitoring;
- ☐ human-machine interfaces and smart sensors,
- ☐ nanomaterials with self-regeneration/adhesive properties



THE EU'S RESEARCH POTENTIAL

Stimulating international collaboration, knowledge exchange, training, etc.

INDUSTRY

By producing and exploiting new flexible and portable bioelectronics.

SOCIETY

Developing bioelectronic devices containing such new nanomaterials offers the possibility of rapid, real-time monitoring of health conditions, food quality and detection of contaminants/pathogens, thus increasing the quality of life.





INTELLECTUAL PROPERTY and DISSEMINATION

PATENT APPLICATIONS

- ❖ **A/00687-12.11.2024** – *Procedure for realization of a multisensitive platform based on innovative nanomaterials for monitoring of clinically relevant biomarkers* – **ICECHIM**
- ❖ **A/00732-22.11.2024** – *Portable measuring tool for simultaneous electrochemical detection of lactate and glucose from sweat* – **CHIMGRUP**

WORKSHOPS

- *Portable Miniaturized Opto-Electrochemical Systems for In-Field Measurements*, Ana-Maria Gurban, October 11th, 2023, Bucharest Romania – Organized by Coordinator ICECHIM.
- *New challenges in the pharmaceutical field*, Mariana Constantin, Titu Maiorescu University, November 22th, 2024, Bucharest, Romania.

ROUND TABLE

- *Portable miniaturized bioanalytical tools for (bio)sensing applications* – Ana-Maria Gurban – **Invited speaker at 4th Local Government Congress of the Three Seas Regions**, June 12-13th, 2024, Lublin, Poland

SEMINAR

- *Biotechnological and biosensing approaches for the development of innovative solutions with applications in agriculture, food and environmental fields*, Ana-Maria Gurban, Necmettin Erbakan University, BITAM Center, November 06-07th, 2023, Konya, Turkey.

INTERNATIONAL SCIENTIFIC EVENTS – 20 participations (7 oral communications)

WORKSHOPS - SEMINARS - ROUND TABLES



**XIX EDITION OF PRIOCHEM -
"PRIORITIES OF CHEMISTRY FOR A
SUSTAINABLE DEVELOPMENT"
INTERNATIONAL SYMPOSIUM**





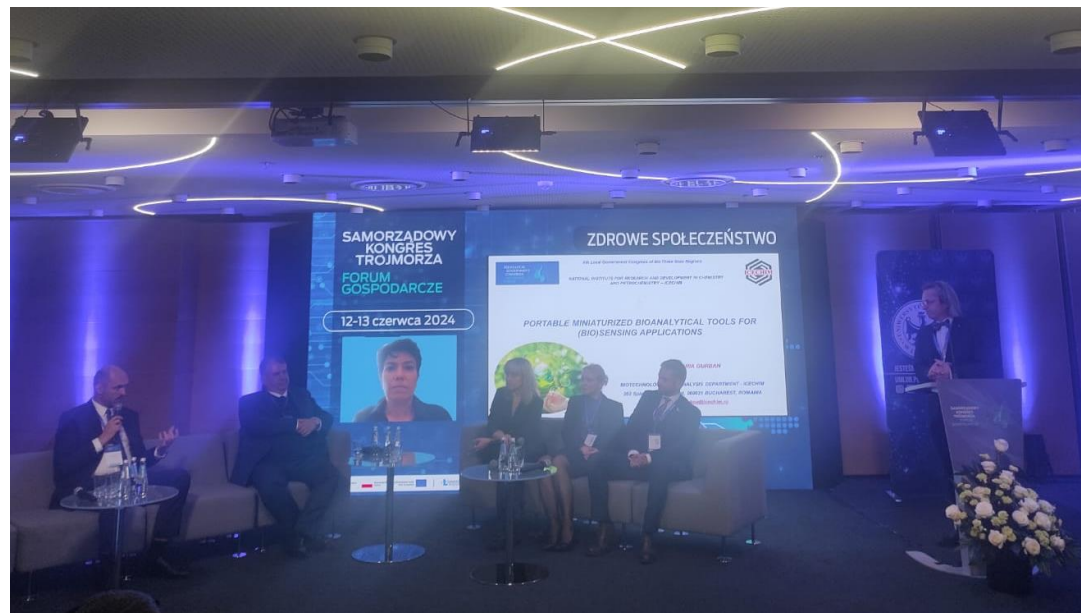
Portable Miniaturized Opto-Electrochemical Systems for In-Field Measurements

Speaker Ph.D. Chem. Ana-Maria Gurban
11 A.M. - 12 P.M., OCTOBER 11th, 2023
room 2 / floor 1, ICECHIM Bucharest

This workshop addresses the need for portable, cost-effective, in-field pollutant/real-time health/food quality monitoring, and pathogen detection. Miniaturized opto-electrochemical bioanalytical tools using advanced nanomaterials offer diverse functionalities: wearable sensors for diagnostics, environmental monitoring, flexible energy storage, human-machine interfaces, and more.

Target audience
 electronic manufacturers, clinics, agriculture companies, education, and R&D.

REGISTRATIONS ana-maria.gurban@icechim.ro
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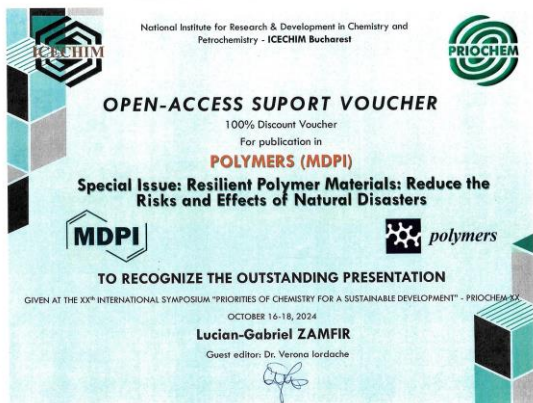


PUBLICATIONS

- ❑ Kurbanoglu S., Can Cevher Ş., **Gurban A-M**, Doni M., **Soylemez S.** *Conjugated Polymers in Enzyme-based Electrochemical Biosensors, Advances in Materials Science Research*, 2022, Vol 58, Chapter 1, p 1-48, Nova Science Publisher ISBN: 979-8-88697-488-1; ISSN: 2159-1997; <https://doi.org/10.52305/SREW6529>
- ❑ **†Ianchis R.**; Alexa R.L.; Gifu I.C.; et. al., *Novel green crosslinked salean hydrogels and preliminary investigation of their use in 3D printing*, *Pharmaceutics* 2023, 15, 373. <https://doi.org/10.3390/pharmaceutics15020373>;
- ❑ Marin M.M.; et. al, **†Ianchis R.** *Novel nanocomposite hydrogels based on crosslinked microbial polysaccharide as potential bioactive wound dressings*. *Materials* 2023, 16, 982. <https://doi.org/10.3390/ma16030982>
- ❑ **Zamfir L-G**, Răut I., Constantin M., Corneli N.O., Firincă C., Jecu ML, **Epure P**, Nistor CL, Doni M, **Gurban AM*** - *Assessment of biogenic amines produced by microorganisms as food spoilage indicators by sensitive detection using portable opto-electrochemical tools based on biosensors*, *Food Control* 2025, 172, 111161, <https://doi.org/10.1016/j.foodcont.2025.111161>
- ❑ **Soylemez, S.**, Kurbanoglu, S., Kuralay, F., *Nanoscale Physics of Electrochemistry*, Elsevier, Biophysics at the Nanoscale, 2024, 43-71, <https://doi.org/10.1016/B978-0-443-15359-4.00006-1>
- ❑ **Epure P***, **Mitrea M.**, **Gurban AM.** (2023). *Lactate Optical Detection Setup Used for Preventive Care*. In: Auer, M.E., Langmann, R., Tsiatsos, T. (eds) *Open Science in Engineering. REV 2023. Lecture Notes in Networks and Systems*, vol 763. Springer, Cham. https://doi.org/10.1007/978-3-031-42467-0_68
- ❑ **Zamfir L.-G.**, **Epure P.**, **Mitrea M.**, Gîfu I.C., Răut I., Constantin M., Firincă C., Jecu L., Trică B., Doni M., **Gurban A.-M.**, *Wearable multisensing patch based on nano-composites for clinical biomarkers monitoring from sweat*, *Polymers* (in prep)
- ❑ **Gîfu I C**, Nistor C. L., Petcu C., Alexandrescu E., Doni M., Zamfir L.-G., **Gurban A.-M.**, *Natural polysaccharides- based hydrogels - a versatile tool for biomedical engineering development* , *Polysaccharides* (in prep).

INTERNATIONAL INVENTION EXPOSITIONS AND CONFERENCES	TITLE OF PRESENTATION AWARDED	MEDAL/ AWARD
KIDE2024 - Kaohsiung International Invention and Design EXPO (KIDE) 2024, Kaohsiung Exhibition Center (KEC), December 5-7, 2024, Qianzhen District, Kaohsiung, TAIWAN	Procedure for realization of a miniaturized electrochemical multisensing platform based on nanocomposites and enzymatic bioreceptors for the monitoring of clinically relevant biomarkers	GOLD
ITE2024 - International Invention and Trade Expo London, Kingston University, September 24-25, London, GREAT BRITAIN	Procedure for manufacturing of a miniaturized nanocomposite based multisensing platform for the monitoring of clinically relevant biomarkers	GOLD
EURO-POLITEHNICUS2024 - International Salon of Innovation and Inventions, November 22-24Th, 2024, Bucharest, Romania	Procedure for manufacturing of a miniaturized nanocomposite based multisensing platform for the monitoring of clinically relevant biomarkers	GOLD
iCAN 2023 - The 8th International Invention Innovation Competition in Canada, August 26th, 2023, Toronto, CANADA	Innovative fullereneol - hydrogels based nanomaterials for health diagnostic and care applications - FULSENS-GEL	GOLD
INOVA2024 - 48th International Invention Show –October 16-19th, 2024, Zagreb, CROATIA	Procedure for manufacturing of a miniaturized nanocomposite based multisensing platform for the monitoring of clinically relevant biomarkers	SILVER
INOVA2024 - 48th International Invention Show, October 16-19th, 2024, Zagreb, CROATIA	Innovative fullereneol-hydrogels based nanomaterials for health diagnostic and care applications - FULSENS-GEL	SILVER
EURO-POLITEHNICUS2024 - International Salon of Innovation and Inventions, November 22-24, 2024, Bucharest, ROMANIA	Procedure for manufacturing of a miniaturized nanocomposite based multisensing platform for the monitoring of clinically relevant biomarkers	Diploma of Excellence awarded by University of Polytechnic, Timisoara, Romania
EURO-POLITEHNICUS2024 - International Salon of Innovation and Inventions, November 22-24, 2024, Bucharest, Romania	Procedure for manufacturing of a miniaturized nanocomposite based multisensing platform for the monitoring of clinically relevant biomarkers	Diploma of Excellence awarded by the Justin Capra Association, Romania
BIOSENSORS 2024 , 6th International Congress on Biosensors, September 05-07, 2024, Konya, TURKEY	Multisensing Portable Tool Based On Novel Fullereneol Derivatives For Health Status Monitoring	The 2nd Best Poster Presentation Award
PRIOCHEM XX - The International Symposium “PRIORITIES OF CHEMISTRY FOR A SUSTAINABLE DEVELOPMENT”, October 16-18th, 2024, Bucharest, ROMANIA	Wearable multi-sensing patch based on SWCNT-PtNPs nanocomposite for clinical biomarkers monitoring from sweat	The award for recognizing the outstanding presentation given at the symposium
PRIOCHEM XIX - The International Symposium “PRIORITIES OF CHEMISTRY FOR A SUSTAINABLE DEVELOPMENT”, October 16-18th, 2024, Bucharest, ROMANIA	Design and development of MIP based electrochemical sensor for cortisol detection	PRIOCHEM2023 AWARD
ICan 2024 - The 9th of the International Invention Innovation Competition in Canada,. 24 august 2024, Toronto, CANADA	Procedure for realization of electrochemical biosensors based on nanomaterials for biogenic amines determination	GOLD
innoCenta 2024 - The International Exhibition of Innovation and Technological Transfer, November 7th, 20024, Timisoara, ROMANIA	Procedure for realization of electrochemical biosensors based on nanomaterials for biogenic amines determination	GOLD
EUROINVENT2024 - The 16th Edition of the European Exhibition of Creativity and Innovation, June 6-8th, 2024, Iași, ROMANIA	Procedure for realization of electrochemical biosensors based on nanomaterials for biogenic amines determination	GOLD
KIDE2024 - Kaohsiung International Invention and Design EXPO (KIDE) 2024, Kaohsiung Exhibition Center (KEC), December 5-7, 2024, Qianzhen District, Kaohsiung, TAIWAN	Procedure for realization of electrochemical biosensors based on nanomaterials for biogenic amines determination	GOLD

AWARDS



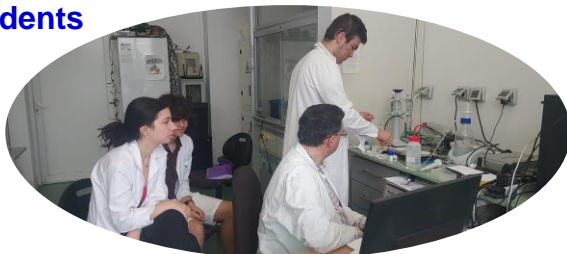
- ❑ **ERANET-COFUND2024 - project12519** - Innovative spiro conjugated polymers-mxenes nanostructures for monitoring and control of human-microbial-related pollutants in eu aquatic ecosystem – Proposed for funding (failed due to poor partner financing) (**Turkey-Romania-Poland-Spain**);
- ❑ **ERANET-COFUND2023 - project11275** - Engineered upconversion nanoparticles-conjugated polymers for precision medicine (**Turkey-Romania-Spain**)
- ❑ **ERA4HEALTHNANO-252-2024** - Customized MXene nanoStructures for Cutting-Edge Research and Optimization in Colorectal Cancer Diagnostic - NanoSCORP (**Poland-Romania-Portugal-Romanian SME**)
- ❑ **ERA4HEALTHNANO-265-2024** - Innovative electrochemical point-of-care device for smart intraoperative evaluation of surgical margins in sarcome and bone metastasis – PoCMARGINS (**Italy-Spain-Romania-Spain Hospital – Italy Hospital**)
- ❑ **OC-2022-1-25999-2022** - Wearable nanobiosensors for continuous monitoring: From laboratory to real-life applications – WEARSENSE – COST (**18 countries** – 40 participants)
- ❑ **24UA19001-2024-NEÜ**, International Research Project – Continuous Development and Application of Sensors for Wearable Technologies for Simultaneous Detection of Some Important Biomarkers (**Turkey – Romania**)
- ❑ **PN-IV-P2-2.1-TE-2023-1281**- Innovative MXene-peptides for electrochemical miniaturized platforms dedicated to tumor biomarker detection -MXEPEPMIN – **Romania young research team** (Founded)

YOUNGS INVOLVED

EMPLOYED – 1 Master student

YOUNGS INVOLVED – 1 Master, 4 PhD, 3 Post-docs

MENTORING – 6 students and 4 high-school students

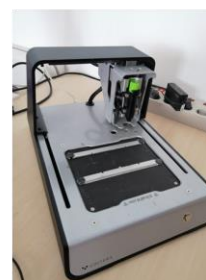


SPECTRAMAX ID3 MULTI-MODE MICROPLATE DETECTION PLATFORM



PURCHASED EQUIPMENT IN THE CONSORTIUM

VOLTERA V-ONE PCB PROTOTYPING PRINTER



AMPEROMETRIC DETECTOR



EEG ECO ENGINEERING GROUP

POTENTIOSTATE/ GALVANOSTATE



OVERCOMING CHALLENGES



❑ **PROJECT DURATION - SHORTENING THE RUNNING PERIOD from 36 MONTH to 30**

❑ **THE GAP IN FUNDING AND STARTING THE ACTIVITIES BETWEEN PARTNERS**

TECHNICAL



- **FULLERENOL-synthesis** - nanomaterial agglomeration inducing sensitivity limitations
- **HYDROGEL synthesis** - Crosslinking degree and polymerization conditions of hydrogel
- **Bioreceptors-FL based biosensors** – different immobilization strategies for the same platform
- **Manufacturing flexible screen-printed multi-sensing electrodes** - made in 2 steps (layers unstable, detaching);
- **WEARABLE and PORTABLE set-up** – working simultaneously with multiple channels and implementing three different detection techniques (voltammetry, amperometry, EIS) on a multi-channel structure and wearable hardware is really challenging.
- **Dimensional correlation of the multi-sensory platform and the wearable patch with connectors and adapters**
- **Design and development of microfluidic layer** – correlation between the hydrophobic substrate of the SPEs and hydrophilic layer for sweat collection.
- **Reproducibility and long-term stability of the developed biosensors.**

†RALUCA IANCHIȘ



❖ **MAJOR CHALLENGE** - the loss of the key person within the project affected the team dynamics and tested the resources to maintain the continuity of the project.



PERSPECTIVES FOR THE FUTURE DEVELOPMENT OF OPTO-ELECTROCHEMICAL SYSTEMS



- New nanomaterials with enhanced opto-electrochemical properties are still emerging for innovative applications, such as catalysts, electronics, solar panels, batteries and biomedical applications, including diagnostic devices and tumor therapies;
- Miniaturized opto-electrochemical bioanalytical tools using advanced nanomaterials offer diverse functionalities: wearable sensors for diagnostics, environmental monitoring, flexible energy storage, human-machine interfaces, and more.

- ❑ **Complementary technologies** - Integration with other technologies, such as the **Internet of Things (IoT)**, **artificial intelligence (AI)**, and **cloud technology**, will enhance the functionality and connectivity of opto-electrochemical systems.
- ❑ **Durability and robustness** - need to be developed to be durable and resistant to harsh environmental conditions or wear and tear over time.
- ❑ **Cost reduction** - the production and implementation costs of these systems will need to decrease to make them more affordable and to expand their use in a wider range of applications and in different regions of the world.
- ❑ **Medical applicability** - the development of portable opto-electrochemical technologies for medical diagnosis and health monitoring is an important direction for the future. These devices can contribute to personalized healthcare and more effective management of chronic diseases.



❖ **Future development of portable opto-electrochemical systems focuses on increasing the performance, portability and versatility of these technologies, enabling them to address a wide range of challenges and applications in areas such as health, security, environment and industry.**

ACKNOWLEDGEMENTS

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- ❖ The Scientific and Technological Research Council of Turkey-**TÜBİTAK**, **TURKEY**.
- ❖ Instituto de Desarrollo Económico del Principado de Asturias - **IDEPA**, **SPAIN**.

