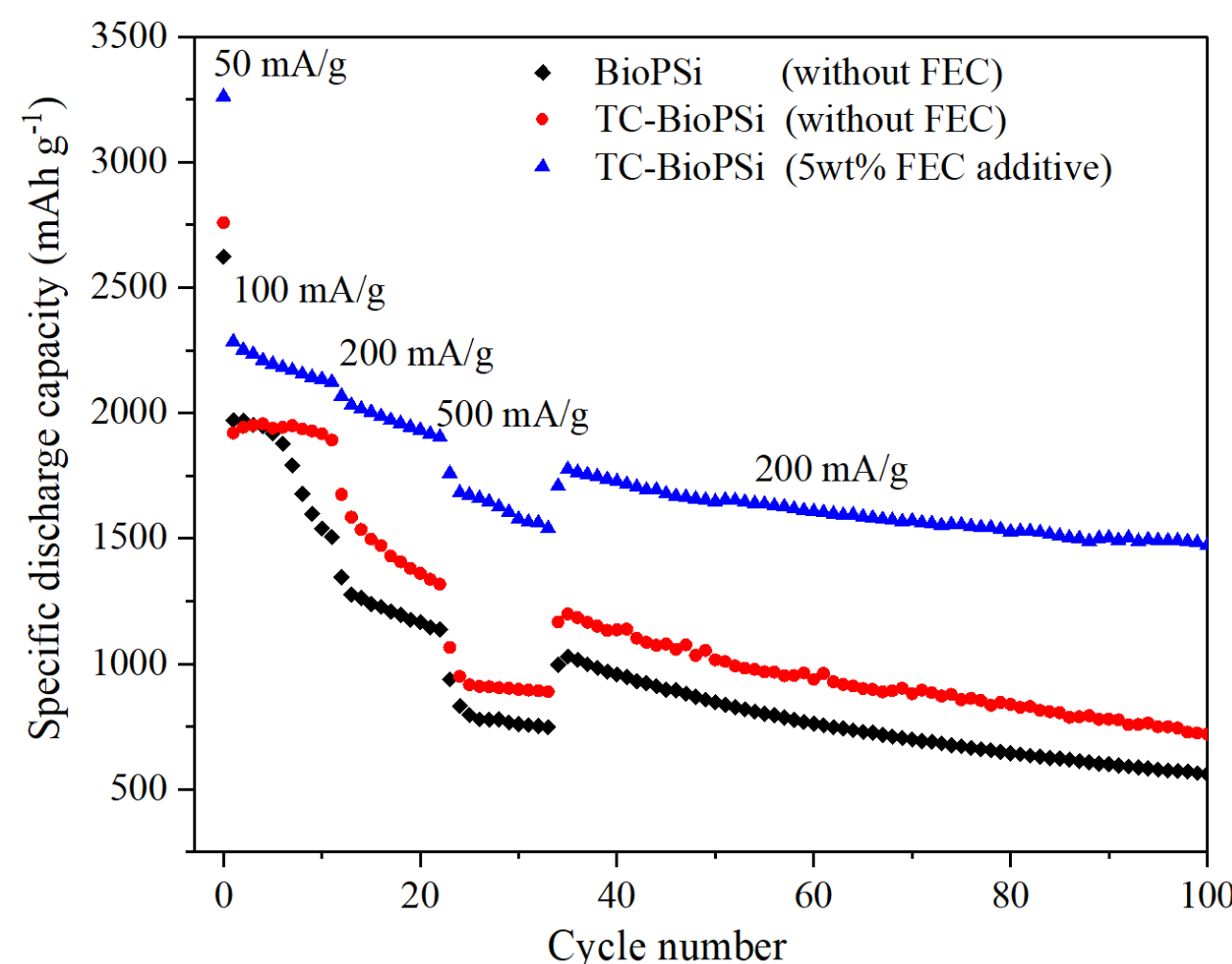




## WP1 – Bio-sourced porous Si

Barley husk is acid-washed and pyrolyzed to obtain porous SiO<sub>2</sub>. Magnesiothermic reduction converts to Si, preserving meso-/microporous phytolith structure. Thermal carbonization modifies and protects the surface.

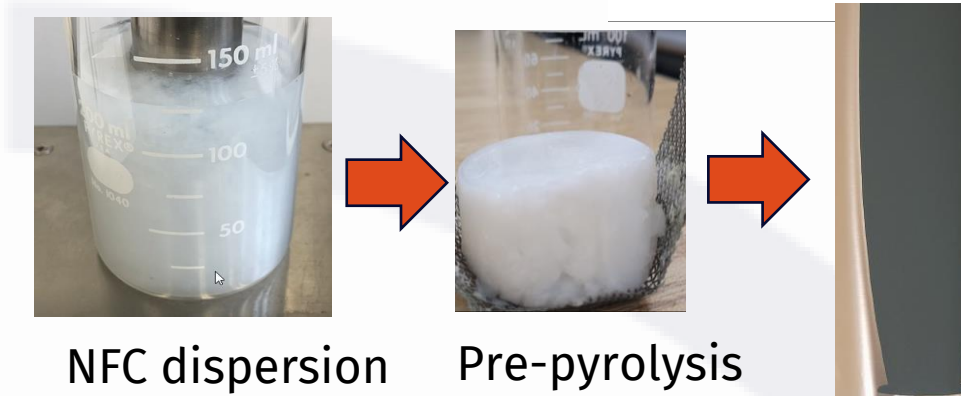


## Acknowledgements

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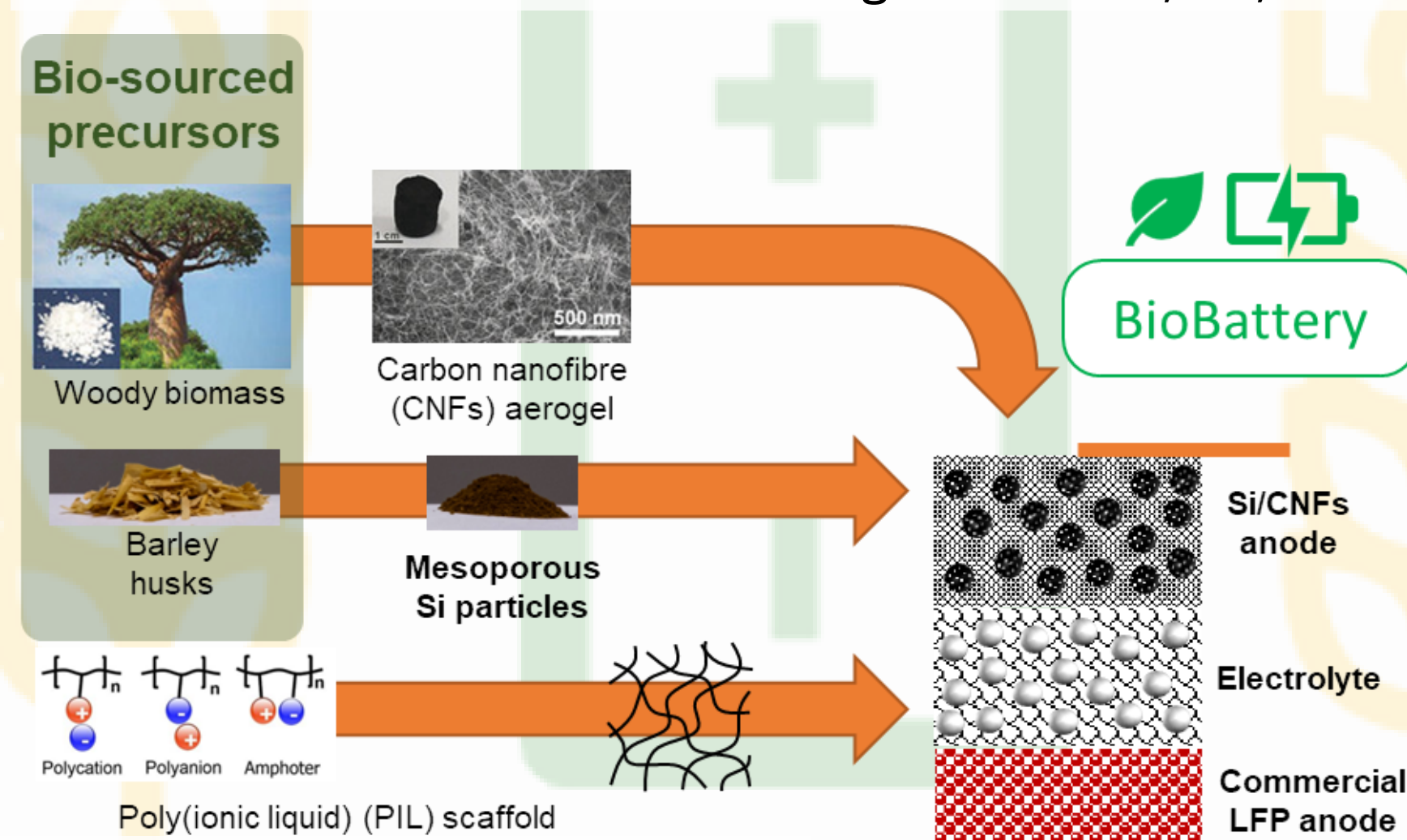
## WP2 – Bio-based, free-standing Si/CNF electrode

Nanofibrillated cellulose (NFC) is converted to carbon nanofiber (CNF) to function as conductive additive. Dispersing with Si, supercritical CO<sub>2</sub> drying, and pyrolysis to obtain aerogel. Aerogel process adapted to electrode casting. The anode was prepared using a Si:NFC ratio of 1:1.33 (w/w). CMC and PAA were used as binders to enhance the mechanical properties of the formed anode film.



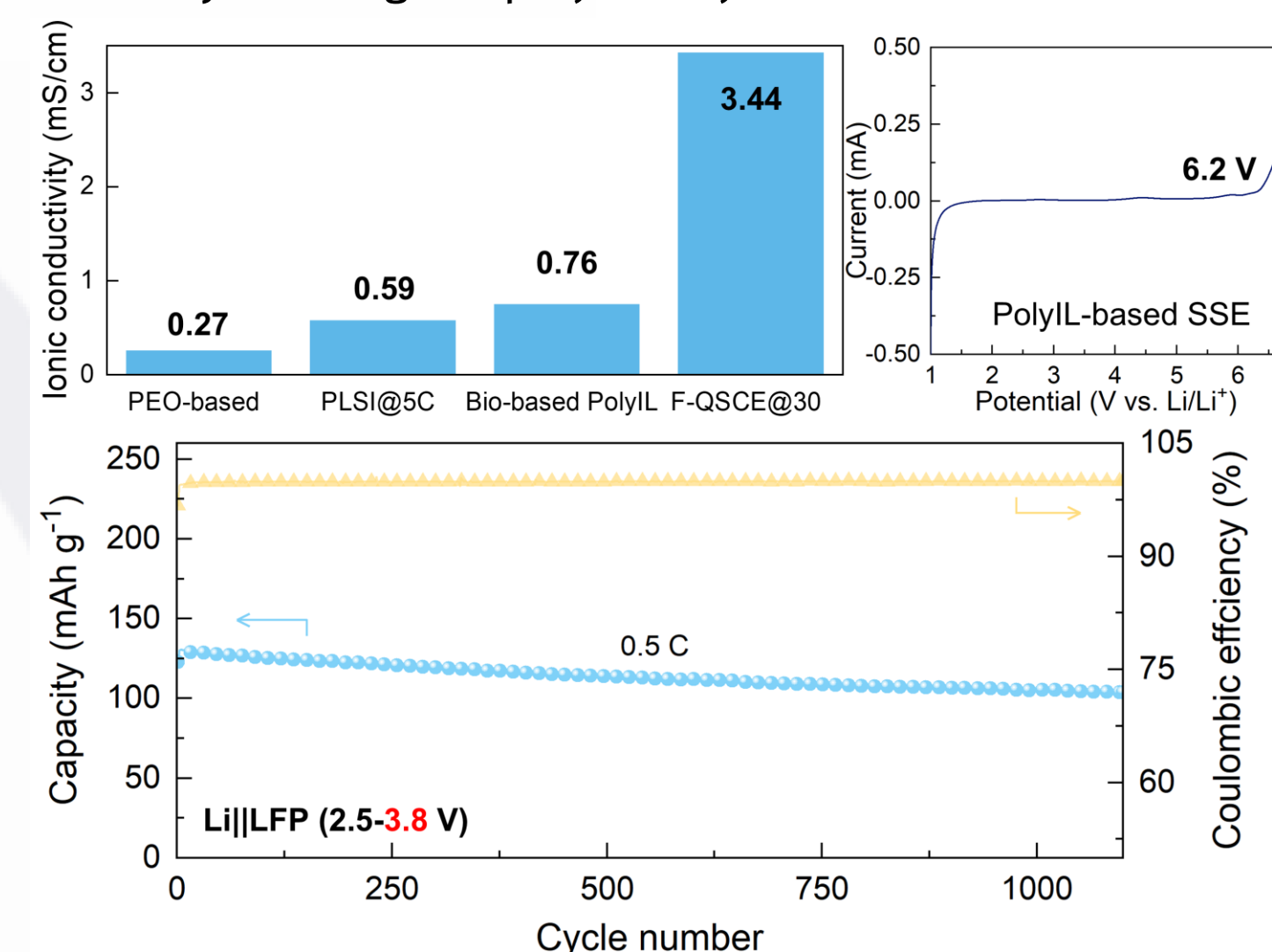
## THE BALSA PROJECT CONCEPT

BALSA project aims to develop a bio-based Li-ion battery (LIB) anode and quasi-solid-state electrolyte, in which the active and supporting materials are derived from biological sources, i.e., from plants.



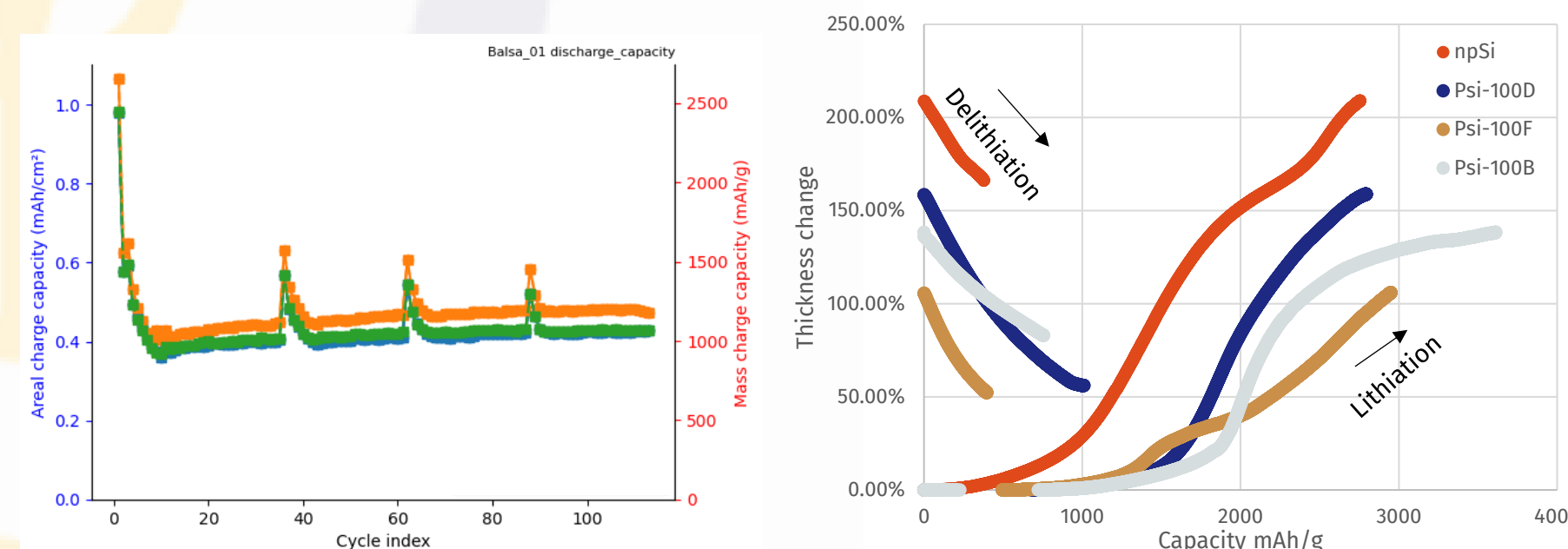
## WP3 – Bio-based electrolyte

From PEO-based SSE to PolyIL-based SSE or SSE with SiO<sub>2</sub> fillers, the ionic conductivity, electrochemical stability window, and cycling life of Li//LFP cells gradually increased, successfully meeting the project objectives.



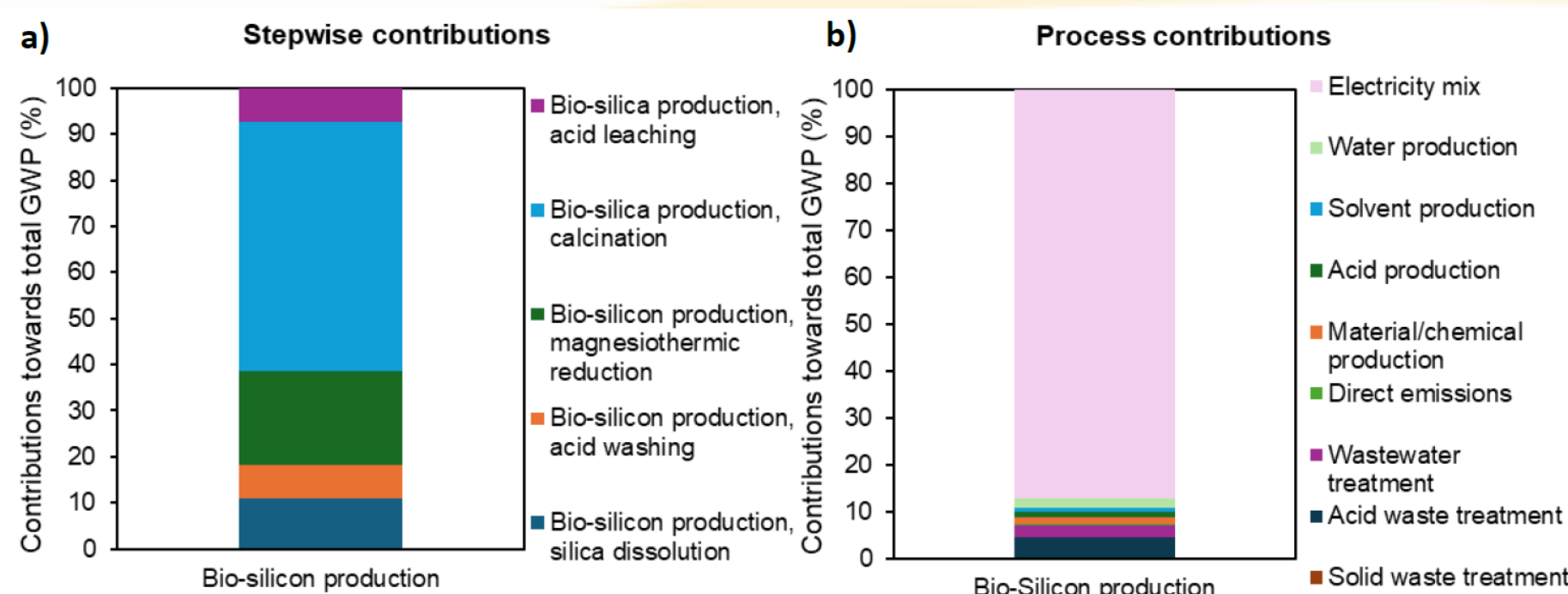
## WP4 – Assembly, prototyping, characterization

Dilatometry study has been employed to track the volume expansion of porous Si vs. nano-Si, as a function of thermal annealing, affecting specific surface area and pore diameter.

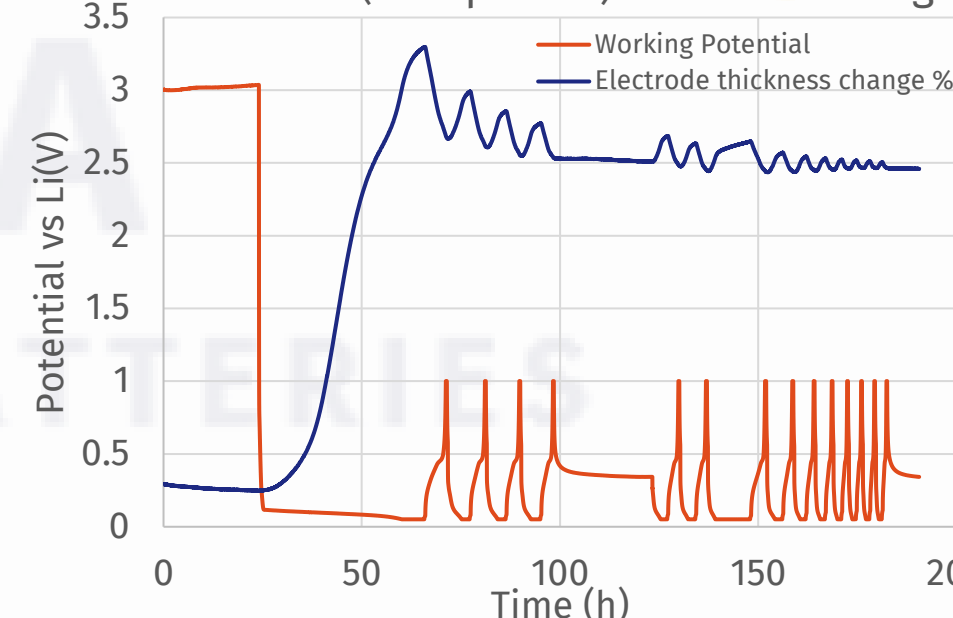


## WP5 – Life cycle assessment

Lab-scale, cradle-to-gate analysis identified calcination of porous Si as the most energy intensive step. Barley husk is free, but processing adds high environmental impact, which are strongly affected by low yield and small scale. Prospective LCA will simulate various production scenarios and projecting to industrial-scale to 2040.



## Nano-Si (non-porous) thickness change



## pSi-99D thickness change

